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Rensselaer Polytechnic Institute

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THE EFFECT OF WATER INJECTION ON THE EDUCATIONAL GAS TURBINE ROBERT E. TUGEND

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THE EFFECT OF WATER INJECTION ON THE EDUCATIONAL GAS TURBINE

By

Robert E. Tugend Lieutenant-Commander,

U. S. Navy

Submitted to the Faculty of
Rensselaer Polytechnic Institute
In Partial Fulfilment of the
Requirements for the
Degree of Master of Science

June, 1947 Troy, New York Thesis

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Molecular Specific Heat at Constant Pressure

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Acknowledgments

appreciation to Professor Reil P. Bailey, Head of the Department of Mechanical Engineering, Rensselaer Polytechnic Institute, for the suggestion of the topic of this paper as one possible method of increasing flexibility of gas turbines and for his help and practical suggestions throughout the preparation of this paper.

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The author also expresses gratitude to his wife. Patty, who repeatedly stood many hours watch to prevent the baby's crying from interfering with the completion of this paper within the prescribed time limit.

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Definition of Symbols

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The Effect of Water Injection on the Educational Gas furbine

I. Introduction

Polytechnic Institute in the gas turbine field, one of the major limitations of gas turbine application was discussed very frequently. That limitation was the fact that the gas turbine has a very limited range of operation due to the very small margin between the gross work of the turbine and the gross work of the compressor. This margin, or net work, increases as turbine inlet temperatures increase, but the maximum temperatures at the turbine inlet are limited by available materials.

Several suggestions for increasing the net work of a gas turbine cycle have been put forth. They include increasing the machine efficiencies of the turbines and compressors by better design, increase of turbine inlet temperatures by use of better materials for burners and turbines, use of wet compression to increase the density of the working medium and to increase the density of the working medium and to increase compressor efficiency, and the use of water injection in the combustion chamber as an effective means of lowering maximum combustor and turbine

ELANT DESCRIPTION

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work output without increasing the work of compression.

Department of Reneselaer Polytechnic Institute received an Educational Gas Turbine from the Aircraft Gas Turbine division of the General Electric Company at West Lynn, Massachusetts. This gas turbine is a type B22 turbo supercharger equipped with a combustion chamber, compressor inlet flow nozzle venture, compressor discharge bleed off and accessory equipment for use in the study of gas turbine performance. A complete description of the unit is contained in reference 1.

The unit, as constructed, has a very low thermal efficiency, extremely small operating range and a small output of bleed off air. Although the primary purpose of the unit is for educational purposes connected with the study of gas turbines, it is hoped that the machine can also be used to augment the supply of compressed air which is used to a considerable extent in the laboratory in which this gas turbine is installed.

and is at present writing being installed, it appears that the simplest method of altering it to increase the output of bleed off air is the installation of a water injection system in the combustion chamber.

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The purpose of this paper is to predict the performance of the Educational Gas Turbine when such a water injection system is installed.

II. Main Text

A diagram showing the main components of the gas turbine with a water injection system, together with the reference points used in the computations is shown in Figure 10.

The compressor and turbine data used in the calculations are based on the curves of Estimated Compressor Performance and curves of Typical Turbine Efficiencies, Figure 1 and Figure 2, which were obtained from reference 1. The values of enthalpy and entropy for the various gases of combustion are obtained from Hocks Gas Tables in reference 2 and from reference 3. The values of R (gas constant) were obtained from reference 4. values of Cn for the computation of the ratio of specific heats of the gases of combustion are obtained from figures 16 through 20. Figure 16 through figure 20 were obtained from reference 5. The Cp used in each case is obtained from the experimental curve on the graph and not from the straight line approximation of the curve. It is to be noted that the value of Co obtained is in units of Btu per pound mole degree Pahrenheit. In order to use the values in the computations, they must be divided by the molecular weight of the gas.

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At present, there have been no measurements of the actual pressure loss from the compressor to the turbine, so it was decided that calculations would be made on the basis that these losses are equal to zero. This assumption results in an over prediction of results, in that the net work output as calculated is higher than what can actually be expected from the unit. Experimental data on performance will thus modify the results obtained in this paper slightly. It is not expected, however, that experimental data will modify the basic conclusions drawn from this paper.

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based on the assumption that the machine using the bleed off air is 100% efficient. Any losses that occur in the use of the bleed off air should be properly charged to the machine using the air.

Calculations:

The detailed calculations for each compressor pressure ratio and each burner temperature chosen appear in the appendices. Mach appendix shows the set of calculations for one pressure ratio-temperature combination using the water fuel ratio (x) as the variable. In each set of calculations the water-fuel ratio was increased from 0 to the maximum amount of water per pound of fuel that could be used and still obtain perfect combustion. Thus the maximum water fuel ratio varies from 7 with a burner temperature of 1960° R to 9 when the burner temperature is 1660°R.

In order to determine the turbine work, it is necessary to determine Cp and kg for each burner temperature and each combination of the gases of combustion.

The calculations for enthalpy changes are made using data from Hecks Gas Tables in reference 2 and from reference 3.

The calculations for Cp and kg were made using data from figure 16 through figure 20.

In order to check the accuracy of the method of obtaining Co and kg using basic data from two sources, a

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special calculation was made in Appendix 1 using data from Hecks Gas tables only. The comparison of the two methods shows that the value of kg obtained using the two sources of data is smaller than the kg which results from the use of Hecks Gas Tables exclusively. But these different values of kg do not alter the value of the turbine work. Examination of Gol. 62 and Gol. 95 in Appendix 1 shows that the turbine work obtained from each method of calculation do not vary significantly. Therefore, since the calculation of Cp and kg are considerably simpler using the data on Figure 16 through Figure 20, this method of calculation is used in all other appendices where it is necessary to evaluate kg.

Since the value of k varies with the initial temperature of an expansion process and is practically independent of the pressure ratio of the expansion, it is necessary to evaluate kg for each burner temperature, but once evaluated, it can be used with any pressure ratio provided the burner temperature remains constant. Values of kg for each burner temperature are plotted on Figure 6.

III. Sample Calculation

To determine the amount of bleed off air and the thermal efficiency of the Educational Gas Turbine at point 1 on Figure 1 when the burner temperature is 1960 R. Assume a water fuel ratio of 1.0

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From Figure 1 we see that the compressor pressure ratio is 2.20, the compressor temperature rise factor is .35 and the compressor speed is 19660 E.P.M.

Lower heating value of fuel = 19100 Btu/lb.

Fuel composition is 85% carbon and 15% hydrogen.

Temperature inlet air = 530°R.

Temperature rise factor = .35 = To2 -Tol

 $T_{02} = 530^{\circ} + .35 (530) = 715.5^{\circ} R$

Using a basic heat balance:

The heat input of the fuel minus the heat adsorbed by the products of combustion equals the heat gained by the sir.

or

assume w = 1 lb.

then:

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An equation similar to equation (4) appears at the beginning of each appendix for the determination of $W_{\mathbf{n}}$

Now assuming that x = 1 lb. water Ib. fuel

equation (4) becomes

18157 - 1763.5 = (322.7) Wa (5)

or Wa = 50.80 lbs. air per lb. fuel

In order to find the weight of O_2 , N_2 , CO_2 and H_2O in the products of combustion, it is first necessary to find the amount of O_2 required for perfect combustion of the fuel.

or $(\frac{32}{12} \times .85) + (\frac{16}{2} \times .15) = 16s$ of 0_2 required for

The composition of air by weight is about 23% 0_2 and 77% N_2 , therefore the total 0_2 available is $50.80 \times .23 = 11.68$ lbs. $0_2 \cdot ... \cdot ... \cdot (8)$

The amount of free 02 in the products of combustion equals the 02 available minus the 02 required for combustion of the fuel, or

11.68 - 3.466 - 8.21 lbs. free 02 (9)

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The emount of $\frac{1}{10}$ = (50.80)(.77) = 39.12 lbs. . . (10)

The amount of $60_2 = \frac{44}{12} (.85) = 3.116 lbs. (11)$

The amount of $H_20 = \frac{18}{2}$ (.15) + x = 1.35 + 1 = 2.35 lbs. (12)

The amount of CO₂ and H₂O formed by the combustion of the fuel remain constant for all calculations and appear as constants in the appendices.

The addition of the weights of 02, N2, CO2 and H2O in the combustion products gives the total weight of the combustion gases. The total weight of the combustion gases is also equal to the weight of fuel (always assumed to be 1 lb.) plus the water-fuel ratio plus the weight of air.

For this case

Weight of combustion products = 8.21 + 39.12 + 3.116 + 2.35 = 52.80 lbs. (13)

Now proceed to find a weighted Rg for the combustion gases taking into account the actual composition of the gas mixture.

From ref. 4

 R_{02} = 48.31° R_{N2} = 55.16 R_{002} = 35.13 R_{H20} = 85.81

$$R_{g} = \frac{W_{O_{2}}(R_{O_{2}}) + W_{N_{2}}(R_{N_{2}}) + W_{CO_{2}}(R_{CO_{2}}) + W_{H_{2}O}(R_{H_{2}O})}{W_{O_{2}} + W_{N_{2}} + W_{CO_{2}} + W_{H_{2}O}} . . . (14)$$

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and
$$R_g = \frac{2865.7}{52.80} = 54.27$$

Now find the weighted Cp for the combustion gases taking into account the actual composition of the gas mixture.

From figures 16 through 20, at 1968 R

and similar to equation (14)

$$C_{p} = \frac{W_{02}(C_{p02}) + W_{N2}(C_{pN2}) + W_{002}(C_{pCO_{2}}) + W_{H2}O(C_{pH_{2}O})}{W_{02} + W_{N2} + W_{002} + W_{H2}O}$$

$$0_{2} \qquad 8.21 \quad (.2641) = 2.1683$$

$$N_{2} \qquad 39.12 \quad (.2829) = 11.0631$$

$$C_{02} \qquad 3.116 \quad (.3002) = .9354$$

$$H_{2}O \qquad 2.35 \quad (.5622) = 1.3212$$

$$Total = 15.4880$$

and
$$C_p = \frac{15.4830}{52.80} = .2933$$

Now find kg for the combustion gases

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Using the values of Rg and Cp found above

$$k_{8} = \frac{778 (.2933)}{54.27} = \frac{4.206}{3.206} = 1.312$$

In order to enter figure 2 to obtain a turbine efficiency, it is first necessary to obtain the ratio \mathbb{W}/\mathbf{v}_n

By measurement, the average turbine blade radius is 5.62 inches or .468 feet. To convert the blade speed in RPM to ft/sec. use the formula:

version of turbine blade speed in R.P.M. to feet per second and the results are plotted on figure 3 so that the conversion may be picked off the graph.

From page 5, chapter 1 of reference 6

$$v_n = \frac{M}{\sqrt{k_g R T_0}} = \sqrt{1 + \frac{K-1}{2} M^2} \dots (19)$$
or $v_n = \sqrt{\frac{k_g G R_g T_{0.5}}{k_R - 1}} \dots (20)$

The same of the sa

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the turbine nozzle, use the equation relating Each.

Number with pressure ratio from page 6, chapter 1 of reference 6.

$$\frac{P_0}{P} = \left[\frac{k-1}{2}\left(n^2 + \frac{2}{k-1}\right)\right] \stackrel{k}{k-1} \dots (21)$$

Substituting M - 1.0 end the value of k obtained above (k - 1.312) and solving equation (21), the critical pressure ratio is found

$$\frac{p_0}{p} = 1.83$$

Since Po5 = 2.20 is greater than the critical pressure ratio, we may use M = 1.0 in equation 20. Equation 20 then becomes

$$v_n = \sqrt{\frac{k_g R_g (32.17)(1960)}{k_g R_g - 1}} = \sqrt{\frac{k_g R_g 63053}{k_g - 1}} ...(22)$$

An equation similar to equation (22) appears at the beginning of each appendix for the determination of $v_{\rm n}$.

Using the values of k_g and k_g as previously determined and substituting them in equation (22).

$$v_n = \frac{4.489.500}{1.156} = 1971 \text{ ft/sec.}$$

therefore

$$\frac{W}{V_n} = \frac{963}{1971} = .488 \dots (23)$$

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Entering figure 2 with the arguments Po5 Po6 = 2.20 and

 $\frac{W}{v_n}$ = .488, the turbine efficiency is determined to be 63.3%

To determine the ideal temperature of the combustion gases leaving the turbine, use the equation for reversible expansion

$$\frac{P_{o5}}{P_{o'6}} = \left(\frac{P_{o5}}{P_{o6}}\right)^{\frac{k-1}{k}} \tag{24}$$

Using $\frac{P_{05}}{P_{06}} = 2.20$, $T_{05} = 1960^{\circ}R$ and k = 1.312 in equation (24) $T_{0'5} = 1625^{\circ}R$.

By definition
$$n_T = \frac{r_{05} - r_{06}}{r_{05} - r_{06}}$$
 (25)

$$\Delta T_0 = 63.3 (335) = 212^{\circ}$$

From the general energy equation

$$aL = C_p aT \dots (27)$$

Using C_{p} = .2933 and ΔT_{o} = 212

 $L_T = .2933$ (212) = 62.2 Btu/1b combustion gas

The ratio of lbs. of combustion gas to lbs. of inlet or compressor air is $\frac{52.80}{50.80}$ = 1.040

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Multiplying the turbine work by the ratio of combustion products to inlet air gives

Lr = 62.2 (1.040) = 64.7 Btu/lb. inlet air

From equation (27), the compression work equals

$$L_{C} = \begin{cases} T_{o2} \\ T_{o1} \end{cases} c_{par} \dots (29)$$

In this example

Le = h715.5 - h530 = 44.6 Btu/1b.

The net work of the gas turbine cycle is

$$W_b L_n = \left[L_T(W_a - W_b) - L_C(W_a) \right] W_b \cdot \cdot \cdot \cdot \cdot (30)$$

An overall work balance gives

$$(w_a) L_C + w_b L_n = (w_a - w_b) L_T (31)$$

Combining equation (31) with equation (30)

$$L_{C}(W_{a}) + [L_{T}(W_{a} - W_{b}) - L_{C}(W_{a})] W_{b} = L_{T}(W_{a} - W_{b}) \dots (32)$$

Assume Wa = 1 lb./sec. then

$$L_C + [L_T(1 - W_b) - L_C] W_b = L_T (1 - W_b) \dots (33)$$

or using Lc = 44.6 Btu/lb.

$$44.6 + [L_T(1 - W_b) - 44.6] W_b = L_T(1 - W_b) (34)$$

or simplifying

$$L_T(W_b)^2 + [44.60 - 2L_T]W_b + L_T - 44.60 = 0 (35)$$

At the beginning of each appendix there appears a formula similar to equation (35) for the determination of \mathbb{W}_{b} .

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- (1 30)

Equation (35) is a quadratic equation in b.

To solve it, use the regular quadratic solution

$$W_b = \frac{-b + \sqrt{b^2 - 4ac}}{2a}$$
 (36)

let a = Lr

let b = Lo - 2LT

let C = Lp - Lc

For this example

a = 64.7 b = -84.6 and c = 20.0

Placing these values in equation 36

$$W_b = \frac{84.6 \pm 44.6}{129.2}$$

Using the plus sign we obtain the impossible answer that $W_b = 1$ lb. air/lb. inlet air

Using the negative sign

Wo = .309 lbs. air/lb. inlet or compressor air. Answer.

Thermal efficiency = net heat output x 100

Using $W_a = 50.80$ lbs. air/lb. fuel, $W_b = .309$ lbs.air/lb. inlet air, $L_c = 44.60$

An equation similar to equation (37) appears at the beginning of each appendix for the determination of n.

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All work in the appendices is similar to that in the sample calculation above except that in the first part of Appendix 1, as mentioned before, the values of kg and Cp are calculated from Necks Gas Tables. The method used in this calculation is outlined in the notes at the beginning of the appendix. Another exception is that in Appendix B the pressure ratio Pos is less than Pos

the critical pressure ratio for the combustion gases through the turbine nozzle and M can not be assumed equal to 1 as in the sample calculation. The method of procedure in this case is outlined in the notes at the beginning of Appendix B.

IV. Results of Calculations

Calculations were made for the following combinations of P_{05} and T_{05} for points 1, 2, and 3 on figure 1:

Po5	To5		٠	
2.20	1960°R		Appendix	1
2.00	1960°R	-	Appendix	A
1.80	1960°R	-	Appendix	B
2.20	1860°R	•	Appendix	C
2.20	1760°R	40	Appendix	D
2.20	1660°R	-	Appendix	E

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Figure 5 shows the comparison of the net output (Wb) when burner temperature To5 is kept constant at 1960°R and the pressure ratio is varied from 1.80 to 2.20. It is well to note at this point that pressure ratio can be varied by changing the speed of the gas turbine by varying the amount of bleed off air and the amount of fuel injected. From Figure 5, the amount of bleed off air increases as the water fuel ratio increases. With a water fuel ratio of 7, the output increases approximately 100% over that obtained without the use of water injection.

ratio is kept constant at 2.20 and the burner outlet temperature is varied from 1960°R to 1660°R. This graph shows that at lower temperatures where more water may be injected and still keep perfect combustion of fuel the output of the gas turbine is increased as much as 370%. This graph also shows that by the use of the correct water fuel ratio the output at low burner temperatures can be increased above that obtained by the use of high temperatures alone without water injection.

any given water fuel ratio, the net output of the cycle can be varied over a wider range by varying the burner temperature than by varying the pressure ratio. From this fact, we see that the turbine is much more sensitive to temperature changes than it is to pressure changes.

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Figure 8 shows the cycle or thermal efficiencies attained at a pressure ratio of 2.20 for various burner temperatures. Due to the losses incurred by the latent heat of vaporization of water, it is expected that overall efficiency will drop with increasing amounts of water. This is generally the case, but since the turbine efficiency of this gas turbine is so low (in the vicinity of 62%) that overall efficiency actually increases with water injection at low burner temperatures. From the graph we see that the maximum efficiency with a burner temperature of 1660°R occurs in the vicinity of a water fuel ratio of 6.0. Beyond the water fuel ratio of 6.0. the thermal efficiency at 1660 R actually exceeds that obtained with a burner temperature of 1960°R. Indeed, this graph indicates that by use of water injection the gas turbine could be made to operate at temperatures so low that it wouldn't even idle without the use of water. In order to do this it would be necessary to initially use a high burner temperature, inject a large amount of water, and then gradually reduce temperature to the low temperature desired.

Figure 9 shows the thermal efficiencies for a constant burner temperature and pressure ratios from 1.80 to 2.20. As expected for the high burner temperature, the efficiency decreases steadily as the water fuel ratio is increased. As the pressure ratio is increased, for any water fuel ratio, the thermal efficiency is increased.

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V. Recommendations and Conclusion

of water injection on the combustion chamber of the Educational Gas Turbine would result in a substantial increase in the output of compressed air from the unit and furthermore that the water injection will increase the overall efficiency of the plant at high pressure ratios and low burner températures. It is recommended that this alteration be made.

Deviously, from figure 1, calculations could be made for a great number of combinations of pressure ratio and burner temperatures that were not made in this paper. The author picked the points calculated with the following limitations in mind: The maximum operating speed of the gas turbine is about 21,000 R.P.M., the maximum allowable burner temperature is 1960°R, and the operating range will have to be on the flat portions of the pressure ratio volume flow curves and the compressor efficiency curves. It is recommended that any future calculations made on this turbine be made at lower pressure ratios than those chosen by the author.

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Appendix I

ressure ratio of 2.20 and a burner temperature of 1960°R at point 1 on figure 1. 19660 R.P.M. = 963 ft/sec.
From Fig. 1, compressor temperature rise

factor = .35

To2= 530 + .35 (530) = 715.5°R

Using Hecks Gas Tables

19100 - .85 (374.16 - 37.60) - .15(4978.2 - 604.6)

- 1763.5x - Wg(365.0 - 42.25)

or 18157 - (1763.5)x - Wg(322.7)

Columns 1 through 4 are calculated from the above equation. Columns 5 through 9 give the amounts of 0_2 , N_2 , CO_2 and H_2O in the products of combustion. Column 10 gives the total pounds of combustion products per pound of fuel. Columns 11 through 16 show the calculation of S_p for the products of combustion at 1960°R from information in Hecks Gas Tables. Columns 17 through 22 show the calculation of R_g for the gases of combustion. Columns 23 through 34 show the construction of tables of S_p for products of combustion at 1600°R and 1700°R.

$$\Delta S_{T} = \frac{R_{g}}{J} \quad \ln \frac{P_{03}}{P_{06}}$$

$$\Delta S_{T} = \frac{R_{g}}{778} \quad \ln 2.20 = R_{g}(.0010132)$$

$$S_{p6} = S_{p5} - \Delta S_{T}$$

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Column 35 gives the calculation for ΔS_T Column 36 gives the calculation for S_{D6}

Columns 37 through 40 show the calculation for Tos

$$\frac{T_{05}}{T_{06}} = \left(\frac{P_{05}}{P_{06}}\right)^{\frac{k-1}{k}}$$
or $k = \frac{1}{\ln \frac{T_{05}}{T_{06}}}$

$$1 = \frac{1}{\ln \frac{P_{05}}{P_{06}}}$$

Columns 41 through 45 show the calculation for kg

$$c_{pg} = \frac{k}{k-1} \frac{R}{J}$$

Columns 46 through 48 show the calculation for Cp

$$\frac{v_n}{\sqrt{x_g R r_o}} = \frac{M}{\sqrt{1 + \frac{\kappa - 1}{2} N^2}}, \quad M = 1.0 \text{ at nozzle throat}$$

then
$$v_n = \sqrt{\frac{kR(32.17) \ 1960}{k-1}} = \sqrt{\frac{kR_663053}{\frac{k-1}{1+2}}}$$

Columns 49 through 53 show the calculation for vn

Average turbine blade radius = 5.62 inches or .468 feet.

Turbine blade speed = $2\pi r \times r.p.m. = .04901 \times r.p.m.$

columns 54 and 55 show the calculation for turbine blade speed in feet per second.

Column 56 shows the value of the ratio of wheel speed to nozzle velocity.

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Column 57 shows turbine efficiencies as determined from column 56 and Figure 2.

columns 58 through 62 show the calculation for turbine work in Btu/1b. of compressor air.

An overall heat balance gives:

$$44.60 \text{ W}_{a} + \left[\text{L}_{T}(\text{W}_{a} - \text{W}_{b}) - 44.6 \text{ W}_{a} \right] = \text{L}_{T}(\text{W}_{e} - \text{W}_{b})$$

or assuming Wa = 1 lbs/sec.

(Col. 62)
$$(W_b)^2 + [44.60 - 2 (Col.62)] W_b + Col.62 - 44.60 = 0$$

let a = col. 62 let b = 44.60 - 2 (col.62)
let c = col. 62 - 44.60
then $W_b = -b \pm \sqrt{b^2 - 4ac}$

Columns 63 through 71 show the calculation for Wb in pounds of air per pound of compressor air.

Columns 72 through 95 show the calculation for G_p , k_g and L_T from information obtained from graphs of G_p for the various products of combustion for purposes of comparison with previously calculated results.

= col. 71 x col. 4 x .2335

Columns 96 and 97 show the calculations for thermal efficiency.

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0	0	18157.0	56.26	12.94	9.46
1	1763.5	16393.5	50.80	11.68	8.21
2	3527.0	14630.0	45.34	10.43	6.96
3	5290.5	12866.5	39.87	9.17	5.70
4	7054.0	11103.0	34.40	7.91	4.44
5	8817.5	9339.5	28.94	6.66	3.19
6	10581.0	7576.0	23.48	5.40	1.93
7	12344.5	5812.5	18.01	4.14	0.67
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0	43.32	3.116	1.35	57.26	2.914
1	39.12	3.116	2.35	52.80	2.529
2	34.91	3.116	3.35	48.34	2.144
3	30.70	3.116	4.35	43.87	1.756
4	26.49	3.116	5.35	39.40	1.368
5	22.28	3.116	6.35	34.94	0.9825
6	18.08	3.116	7.35	30.48	0.5944
7	13.87	3.116	8.35	26.01	0.2064

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0	14.491	1.017	.8443	19.266	.3365
1	13.086	1.017	1.4697	18.102	.3428
2	11.677	1.017	2.0951	16.933	.3503
3	10.269	1.017	2.7205	15.763	• 3593
4	8.861	1.017	3.3459	14.592	.3703
5	7.453	1.017	3.9713	13.424	.3842
6	6.048	1.017	4.5967	12.256	.4021
7	4.639	1.017	5.2221	11.084	.4261
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1	17	18	19 .	20	21
x	O2 Col. 6 x 48.31	N2 Col. 7 x 55.16	CO2 Col. 8 x 35.13	H ₂ 0 Col. 9 x 85.81	Total Col.17 + Col.18+ Col.19+Col.20
0	457.013	2389.531	109.606	115.843	3071.933
1	396.625	2157.859	109.606	201.653	2865.743
2	336.238	1925.637	109.606	287.463	2658.944
3	275.367	1693.412	109.606	373.273	2451.658
4	214.496	1461.188	109.606	459.083	2244.373
5	154.109	1228.965	109.606	544.893	2037.573
6	93.238	997.293	109.606	630.703	1830.885
7	32.368	765.069	109.606	716.513	1623.556

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53.65	2.41608	12.0429	0.8312	0.6954
54.27	2.09683	10.8754	0.8312	1.2105
55.00	1.77758	9.7049	0.8312	1.7256
55.89	1.45578	8.5346	0.8312	2.2407
56.96	1.13398	7.3642	0.8312	2.7558
58.32	0.81473	6.1938	0.8312	3.2709
60.08	0.49292	5.0262	0.8312	3.7860
62.42	0.17112	3.8559	0.8312	4.3011
	28	29	30	31
Total Col.23 + Col.24+	Sp 1600 R		N2 Col. 7 x . 2947	CO2 Col. 8 x .2840
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14.0393	.2904	1.8362	10.2880	0.3861
13.0623	.2978	1.5447	9.0473	0.8861
12.0852	.3067	1.2032	7.8067	0.8861
11.1106	.3180	0.8645	6.5659	0.8861
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2	1.8335	14.893	3 .	3081	.08	557	. 2946
3	2.3808	13.858	9 .	3159	.08	566	.3027
4	2.9281	12.824		3255	.08	577	.3126
5	3.4754	11.791	9 .	3375	.08	591	.3251
6	4.0027	10.760		3530	• 06	309	.3412
7	4.5700	9.725	2 .	3739	.00	532	.3629
1	37	38	39	40		41	42
x	Gol. 34 minus Gol. 28		Gol. 38 Col. 37 x 100	To:	39	To5 To6 1960 Col.40	In e of To5 To6
0	.0169	.0029	17.16	1617	7.2	1.2120	0.1924
1	.0172	.0034	19.77	1619	8.6	1.2100	0.1906
2	.0177	.0042	23.73	1622	3.7	1.2071	0.1882
3	.0181	.0049	27.07	1627	7.1	1.2046	0.1861
4	.0188	.0059	31.38	1633	1.4	1.2014	0.1835
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0	0.2440	0.7560	1.323	4.096	.06894	0.2834
1	0.2417	0.7583	1.319	4.135	.06974	0.2884
2	0.2587	0.7613	1.314	4.185	.07068	0.2958
3	0.2360	0.7640	1.309	4.236	.07182	0.3042
4	0.2327	0.7673	1.303	4.300	.07319	0.3147
5	0.2289	0.7711	1.297	4.367	.07494	0.3273
6	0.2244	0.7756	1.289	4.460	.07720	0.3443
7	0.2188	0.7812	1.280	4.571	.08021	0.3666
1 x	49 1- k-1	50 kgRg Col. 45 x Col. 22	51 Gol. 50 x 63053	Col.	51 49	53 n ft/sec.
0	1.1615	70.979	4,475,439	3,853,		1963
1	1.1595	71.582	4,513,460	3,892		1973
2	1.1570	72.270	4,556,840	3,938	496	1984
3	1.1545	73.160	4,612,957	3,995	632	1999
4	1.1515	74.219	4,679,731	4,064	030	2016
5	1.1485	75.641	4,769,392	4,152	714	2038
6	1.1445	77.443	4,883,013	4,266	503	2065
7	1.1400	79.898	5,037,809	4,419	,131	2102

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1	.488	63.3	340.2	215.3	62.1	1.040
2	.485	63.4	336.3	213.2	63.0	1.065
3	.482	63.5	332.9	211.4	64.3	1.100
4	.478	63.6	328.6	209.0	65.8	1.145
5	.473	63.8	323.6	206.4	67.6	1.207
6	.466	63.9	317.8	203.1	70.0	1.298
7	. 458	64.0	310.5	198.7	72.9	1.443
ı	LT Btu/lb. 41r thru turbin Col. 60x Col		A.	inus m	65 e 1. 62 inus 4.60	66 b ² Col. 64 x Gol. 64
0	62.3	124	.6 -6	30.0	17.7	6400
1	64.6	129	.2 -6	84.6	20.0	7160
2	67.5	138	5.0 -9	90.4	22.9	6170
3	70.7	141	5	96.9	26.1	9390
4	75.5	151	0 -10	06.4	30.9	11350
5	81.6	163	3.0 -13	18.4	37.0	14050
6	90.8	187	5 -13	36.9	46.2	18700
7	105.2	210	-16	55.9	60.6	27450

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0	4410	1990	44.6	35.4	. 284
1	5170	1990	44.6	40.0	.309
2	6180	1990	44.6	45.8	.340
3	7380	2010	44.8	52.1	• 368
4	9330	2020	44.9	61.5	.407
5	12100	1950	44.2	74.2	.455
6	16800	1900	43.6	93.3	.514
7	25500	1950	44.2	121.7	. 578
1	72	73	74	75	76
x	0 2 Col.6 x .2641	N 2 Col.7 x .2828	Col.8 x .3002	H ₂ 0 Col.9 x .5622	Total Col.72 + Col.73 + Col.74 + Col.75
0	2.4984	12.2509	.9354	.7590	16.4437
1	2.1683	11.0631	.9354	1.3212	15.4880
2	1.6381	9.8725	.9354	1.8834	14.5294
3	1.5054	8.6820	.9354	2.4456	13.5684
4	1.1726	7.4914	.9354	3.0078	12.6072
5	.8425	6.3008	.9354	3.5700	11.6487
6	. 5097	5.1130	.9354	4.1322	10.6903
7	.1769	3.9224	.9354	4.6944	9.7291

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0	. 2872	14.50	4.164	3.164	1.316
1	. 2933	14.34	4.206	3.206	1.312
2	.3006	14.15	4.253	3.253	1.307
3	.3093	13.92	4.305	3.305	1.303
4	.3200	13.66	4.371	3.371	1.297
5	.3334	13.34	4.448	3.448	1.290
6	.3507	12.95	4.542	3.542	1.282
7	.3741	12.46	4.661	3.661	1.273
1	82	83 kgRg	84 KgRg63053	85	of v ft/sec.
X	1+ k-1 2	Col. 81 x Col. 22	Col. 83 x 63053	Col. 84 Col. 82	VG01. 85
0	1.158	70.603	4,451,731	3,844,327	1961
1	1.156	71.202	4,489,500	3,883,650	1971
2	1.154	71.885	4,532,565	3,927,699	1982
3	1.152	72.825	4,591,835	3,985,967	1996
4	1.149	73.877	4,658,166	4,054,104	2014
5	1.145	75.233	4,743,666	4,142,939	2036
6	1.141	77.023	4,856,531	4,256,381	2063
7	1.137	79.461	5,010,254	4,406,555	2099

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Appendix A

rables of Calculations assuming a compressor pressure ratio of 2.00 and a burner temperature of 1960 R at point 2 on figure 1. 18500 RPM = 907 ft/sec.

Pemperature rise factor = .31

Using Hecks Gas Tables

$$18427 - x(1763.5) = W_g (328.0)$$

Columns Al through A4 show the calculation for the pounds of air per pound of fuel.

Columns A5 through All show the calculations for L_{T} using the applicable figures from Appendix 1.

In the same manner as in Appendix 1, an overall heat balance gives

$$(\text{Col.All})(w_b)^2 + [39.38 - 2(\text{Col.All})]w_b + \text{Col.All-39.38} = 0$$

let a = Col. All let b = 39.38 - 2(Col. All)

let e = Col. All - 3938

and solve for Wh

Column A21 shows the calculation for thermal efficiency.

Thermal efficiency =
$$W_a \times W_b \times \frac{39.38 \times 100}{19100}$$

= Wa x Wb x .206

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Al	A2	A3	Δ4	A5 ·	.A6
x	Δh H ₂ O	18142.7 minus Col. 2	Wa Col.3 ÷ 328.0	n rfrom Col. ASA and graph	2.00 k-1 from Col. 89
0	0	18142.7	55.31	64.0	1.182
1	1763.5	16379.2	49.94	64.0	1.1793
2	3527.0	14615.7	44.56	64.0	1.177
3	5290.5	12852.2	39.18	64.0	1.1746
4	7054.0	11088.7	33.91	64.0	1.172
5	8817.5	9325.2	28.43	64.0	1.169
6	10581.0	7561.7	23.05	64.0	1.1647
7	12344.5	5798.2	17.68	63.8	1.160
				A 87 A	A 7 / 2
Al X	To: 6 1960 Col. A6	A8 AT' 1960 minus Col. A7	A9 AT Col. A8 x Col. A5	45.4 ₩ ₹ 907 Col. 53	n _T Btu/lb.gas Col. A9 x Col. 77
0	1658	302	193.0	.462	55.4
1	1662	298	191.0	.460	56.0
2	1666	294	188.0	.457	56.5
3	1669	219	186.0	.454	57.4
4	1672	288	184.0	.450	58.8
5	1676	284	182.0	.445	60.6
6	1681	279	178.3	.439	62.6
7	1690	270	172.5	.432	64.6

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Al	All	112	Al3	A14	A15	416
x	np Btu/lb.air Col. AlO x Col. 61	2 x	minus		×	4ac = 13 4 x Col. All x 13 Col. Al4
0	56.5	113.0	-73.6	16.4	5210	3660
1	58.3	116,6	-77.2	18.1	5715	4165
2	60.2	120.4	-81.0	20.4	6420	4880
3	63.1	126.2	-86.8	23.6	7500	5950
4	67.4	134.8	-95.4	27.7	8990	7440
5	73.1	146.2	-106.8	33.3	11240	9690
6	81.2	162.4	-123.0	41.8	15120 .	13600
7	93.3	186.6	-147.2	53.9	21650	20130
A1 ×	Al7 b ² - 4ac= Col. Al5 minus Col. Al6	A18 Vo - 4ac= Sq.root Col. A17	minus	Col. Al	r t air	n .206 x ol. A4 k
0	1550	39.4	34.2	.302		3.44
1	1550	39.4	37.8	.324		3.34
2	1540	39.3	41.6	.345		3.17
3	1550	39.4	47.4	.376		3.03
4	1550	39.4	56.0	.416		2.90
			67.4	.461		2.70
5	1550	39.4	010-7			
5	1550 1520	39.4	83.6	.514		2.44

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Appendix B

Tables of calculations assuming a compressor pressure ratio of 1.80 and a burner temperature of 1960°R at point 3 on Figure 1. 17000 RPM = 834 ft/sec.

Temperature rise factor = .25

$$T_{02} = 530 + .25 (530) = 662.4 \text{ R}$$

Using Hecks Gas Tables

$$18120.3 - x(1763.5) = W_g(335.6)$$

Columns B1 through B4 show the calculations for the pounds of air per pound of fuel.

$$M_5 = \sqrt{\frac{2}{k-1}} \left[\left(\frac{P_{05}}{P_{06}} \right)^{\frac{k-1}{k}} - 1 \right]$$
and $v_n = \frac{M_5 \sqrt{kgR_gT_{05}}}{\sqrt{1 + \frac{k-1}{2} M_5^2}}$

Since Po5 is less than the critical pressure ratio for Po6

the gases of combustion, $\mathbf{v_n}$ must be calculated from the Mach. number in the nozzle throat. Columns B5 through B14 show these calculations, using applicable figures from Appendix 1.

Columns B15 through B21 show the calculations for turbine work in Btu per pound of compressor air.

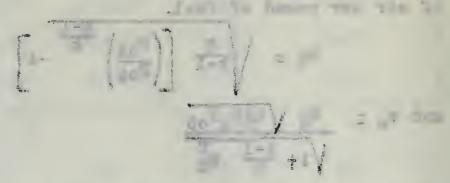
$$L_{e} = \int_{530}^{662.4} C_{p} dT = 31.87 \text{ Btu/lb. air.}$$

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Setting up a heat balance in the same manner

as in appendix 1

let a = Col. B 21 let b = 31.87-2(Col. R 21)

let c = Col. B 21-31.87

and solve for Wh

Columns B22 through B30 show the calculations for Wh

$$n = W_a \times W_b \times \frac{39.38 \times 100}{19100}$$

or n = Va x Wb x . 167

Column B31 shows the thermal efficiency.

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Bl	·B2	B 3	34	B5	B6
×	∆h H ₂ 0	18120.3 minus Col. B2	Col. B3	$ \frac{\binom{P_{05}}{P_{06}}}{\binom{F_{06}}{k}} \frac{k-1}{k} $ from Gol. 89	$ \begin{pmatrix} \frac{P_{o5}}{P_{o6}} & \frac{1}{k} \\ \frac{P_{o6}}{P_{o6}} & \frac{1}{k} \end{pmatrix} $ Col. 35 minus 1
0	0	18120.3	53.99	1.1518	.1518
1	1763.5	16356.8	48.74	1.1502	.1502
2	3527.0	14593.3	43.48	1.1482	.1482
3	5290.5	12829.8	38.23	1.1462	.1462
4	7054.0	11066.3	32. 37	1.1442	.1442
5	8817.5	9302.8	27.72	1.1417	.1417
6	10581.0	7539.3	22.47	1.1362	.1382
7	12344.5	5775.8	17.21	1.1342	.1342
B1	37	38	B9	B10	B11
x	R-I from Col.81	Col. B6	M ₅ Sq.root Col. 38		Col. B10 x Col. B8 + 1
0	6.33	. 960	.981	.158	1.1518
1	6.41	.963	.9825	.156	1.1502
2	6.51	.965	.984	.154	1.1487
3	6.60	.966	. 986	.152	1.1469
4	6.74	.972	.9875	.149	1.1449
5	6.90	.977	.990	.145	1.1419
			000	.141	1.1385
6	7.10	.982	.992	• T.5T	79 7900

B1	318	B13	B14	B15	B16
×	Col. 51 Col. 811	Square root Col. Bl2	v _n = Col. B13 x Col. B9	v _n 834 601.814	n _T from Fig. 2
O	3,855,604	1971	1933	.431	63.6
1	3,924,065	1981	1948	.428	63.5
2	3,966,954	1992	1960	.426	63.5
3	4,022,109	2006	1979	.422	63.4
4	4,087,458	2022	1999	.417	63.3
5	4,177,081	2044	2023	.412	63.1
6	4,288,988	2071	2053	.406	62.9
7	4,438,598	2107	2095	. 398	62.4
Bl	B17	B18	B19	B20	B21
x	To6 1960 Col. B5	AT' 1960 minus Col.B17	x	Etu/lb.gas Col. Bi9 x Col. 77	L _T Etu/lb.air Col. B20 x Col. 61
0	1702	258	164.2	47.2	48.0
1	1704	256	162.7	47.7	49.6
2	1707	253	160.8	48.3	51.4
3	1710	250	158.7	49.1	54.0
4	1713	247	156.3	50.0	57.2
5	1717	243	153.5	51.2	61.7
5		243 238	153.5 149.8	51.2 52.6	61.7

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B1	B22	H23	B24	· B25	B26
x	2 x Col. B21	b = 31.87 minus Col. B22	col. B21 minus 31.87	b ² = Col. B23 x Col. 323	4ac = 4 x Col. B21 x Col. B24
0	96.0	-64.1	16.1	4110	3095
1	99.2	-67.3	17.7	4530	3515
2	102.8	-70.9	19.5	5025	401C
3	108.0	-76.1	22.1	5790	4775
4	114.4	-82.5	25.3	6810	5790
5	123.4	-91.5	23.8	8370	7360
6	136.4	-104.5	36.3	10920	9900
7	156.2	-124.3	46.2	15480	14430
B1	B27	328	329	B30	E31
x	2 b - 4ac= Col. B25 minus Col. B26	b - 4ac Square root Col. B27	minus Col. B23 minus Col. B28	lbs.air lbs.comp.air Col. B29 Col. B22	n .167 x Col. B4 x Col. B30
O	1015	31.9	32.2	. 336	3.03
1	1015	31.9	35.4	. 357	2.91
S	1015	31.9	39.0	.380	2.76
3	1015	31.9	44.2	.419	2.61
4	1020	31.95	50.6	.442	2.43
5	1010	31.85	59.6	.433	2.23
6	1020	31.95	72.6	.531	1.99
7	1050	31.85	98.4	.591	1.70

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Appendix C

Table of calculations assuming a compressor pressure ratio of 2.20 and a burner temperature of 1860°R at point 1 on Figure 1. 19660 RPM = 963 ft./sec.

Temperature rise factor = .35

To20= 530 + .35(530) = 715.5 R

Using Hecks Gas Tables

 $18237.7 - 1608.3 \times = W_{a}(295.2)$

columns Cl through ClO show the calculations for the weight of air per pound of fuel and the weight of the total combustion products per pound of fuel.

Columns Cll through Cl6 show the calculations for Rg.

Columns Cl7 through C26 show the calculations for Cp

and kg using information obtained from the graphs of

Cp for the products of combustion and the formula.

$$c_{p} = \frac{k}{k-1} \frac{R}{J}$$
or $k = \frac{J}{R} c_{p}$

$$\frac{J}{R} c_{p-1}$$

Columns C27 through C33 show the calculations for nozzle throat velocity and turbine efficiency.

Columns C34 through C41 show the calculations for turbine work.

In the same manner as in Appendix I, an overall heat balance gives:

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(Col. C41)(W_b)² + [44.60 - 2(Col. C41)] V_b + Col. C41-44.60 = 0 let a = Col. C41 let b = 44.60 - 2(Col. C41) let c = Col. C41-44.60 and solve for V_b

Columns C42 through C50 show the calculations for $W_{\mbox{\scriptsize b}}$ in pounds of air per bound of compressor air.

In the same manner as in Appendix I

 $n = W_a \times W_b \times .2335$

Columns 51 and 52 show the calculation for thermal efficiency.

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Cl	C2	C3	C4	C5	C6
x	Δh H ₂ O	18237.7 minus Col. C2	Wa Col. C3 ÷ 295.2	Total 02 Col. C4 x . 23	Free O ₂ Col. C5 minus 3.466
0	0	18237.7	61.78	14.21	10.74
1	1608.3	16629.4	56.33	12.96	9.494
2	3216.6	15021.1	50.88	11.70	8.234
3	4824.9	13412.8	45.44	10.45	6.984
4	6433.2	11804.5	39.99	9.198	5.732
5	8041.5	10196.2	34.45	7.924	4.458
6	9649.8	8587.9	29.09	6.691	3.225
7	11258.1	6979.6	23.64	5.437	1.971
8	12866.4	5371.3	18.20	4.186	0.720
9	14474.7	3763.0	12.75	2.932	100 NO
Cl	C 7	· C8	C9	C10	Cll
х	T 2 Col.C4 x .77	co	H 0 2 Col. Cl + 1.35	Total comb. prod. Col. C6 + Col. C7 + Col. C8+Col. C9	Col. C6
0	47.57	3.116	1.35	62.78	518.85
1	43.37	3.116	2.35	58.33	458.66
2	39.18	3.116	3.35	53.88	397.78
3	34.99	3.116	4.35	49.44	337.40
4	30.79	3.116	5.35	44.99	276.91
5	26.53	3.116	6.35	40.45	215.37
6	22.40	3.116	7.35	36.09	155.80
7	18.20	3.116	8.35	31.64	95.22
8	14.01	3.116	9.35	27.20	34.78

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Cl	Cl2	G13	014		015	016
x	N ₂ Col. C7 x 55.16	CO ₂ Col. C8 x 35.13	H ₂ 0 Col. C9 x 85.81	Col.	otal C11+Col.C12 Col.C13 ol. C14	Rg Col.Cl5 : Col.Cl0
0	2623.96	109.47	115.84	336	58.12	53.65
1	- 2392.29	109.47	201.68	310	52.07	54.21
2	2161.17	109.47	287.46	29	55.88	54.86
3	1930.05	109.47	373.21	7 27	43.19	55.49
4	1698.38	109.47	459.08	25	43.84	56.54
5	1463.39	109.47	544.89	233	33.12	57.68
6	1235.58	109.47	630.70	21:	31.55	59.06
7	1003.91	109.47	716.51	19:	25.11	60.84
8	772.79	109.47	802.32	2 17:	19.36	63.21
Cl	C17	C18	C19	CSO	C21	C22
x	0 2 Col.C6 x .2625	N ₂ Col.C7 x .2800	x	H ₂ 0 Col.C9 x .5533	Total Col. C17+ Col. C18+ Col. C19+ Col. C20	Col. C21
0	. 2.819	13.32	.9264	.7470	17.812	. 2837
1	2.492	12.14	.9264	1.3003	16.859	. 2890
2	2.161	10.97	.9264	1.8536	15.911	. 2953
3	1.833	9.797	.9264	2.4069	14.963	.3026
4	1.505	8.621	.9264	2.9602	14.013	.3115
5	1.170	7.428	.9264	3.5135	13.038	. 3223
6	.8466	6.272	.9264	4.0668	12.112	. 3356
7	.5174	5.096	.9264	4.6201	11.160	.3527
8	.1890	3.923	.9264	5.1734	10.212	.3754

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Cl	C23	C24	C25	C26	C27
x	J 778 Col. C16	$ \frac{J}{R} C_{p} $ Col. C23	Col. C24	col. C24	1+ <u>k-1</u>
0	14.50	4.114	3.114	1.321	1.1605
1	14.35	4.147	3.147	1.318	1.159
2	14.18	4.187	3.187	1.314	1.157
3	14.02	4.242	3.242	1.308	1.154
4	13.76	4.286	3.286	1.304	1.152
5	13.49	4.348	3.348.	1.299	1.1495
6	13.17	4.419	3.419	1.292	1.146
7	12.79	4.511	3.511	1.285	1.1425
8	12.31	4.621	3.621	1.276	1.138
Cl	C28	C29	C30	031	032
	k R g g Col. C26			n ft/sec.	w v n
x	Col. Cl	59836 x 6 Col. C28	Col. C29	Col. C30	963 Col. C31
0	70.872	4,240,697	3,654,198	1912	.504
1	77 440	4 275 224	7 600 710	1000	.502
	71.449	4,275,224	3,688,718	1920	• 000
2	72.086	4,313,338	3,728,036	1920	.499
2					
	72.086	4,313,338	3,728,036	1931	.499
3	72.086 72.581	4,313,338 4,342,957	3,728,036 3,763,394	1931 1940	.499
3	72.086 72.581 73.728	4,313,338 4,342,957 4,411,589	3,728,036 3,763,394 3,829,504	1931 1940 1957	.499 .496 .4925
3 4 5	72.086 72.581 73.728 74.926	4,313,338 4,342,957 4,411,589 4,483,272	3,728,036 3,763,394 3,829,504 3,900,193	1931 1940 1957 1975	.499 .496 .4925 .4875

Cl	C33	C34	035	C36	C37
x	n _T from Fig. 2	k-1 k Col. C26-1 Col. C26	2.20	To 6 1860 Col. 035	AT' 1860 minus Col. C36
0	62.7	. 243	1.211	1537	323
1	62.8	. 2425	1.210	1539	321
2	62.9	. 239	1.208	1541	319
3	63.1	. 236	1.204	1544	316
4	63.2	. 233	1.202	1548	312
5	63.4	. 230	1.199	1552	308
6	63.6	. 226	1.195	1557	303
7	63.8	222	1.191	1562	298
8	64.0	. 217	1.187	1567	293
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01	C38	C39	C40	C41	C42
x	ΔT Col. C37 x Col. C33	L _T Btu/lb.gas Col.C38x Col.C22	Ratio Comb.prod. inlet air Col. Clo Col. C4	Btu/1b. inlet air Col. C40 x Col. C39	2 x Col. C41
0	202.5	57.3	1.016	58.2	116.4
1	201.5	58.0	1.035	60.0	120.0
2	200.5	59.2	1.058	62.6	125.2
3	199	60.2	1.088	65.5	131.0
4	197	61.3	1.125	69.0	138.0
5	195	62.9	1.173	73.8	147.6
6	193	64.7	1.240	80.1	160.2
7	190	67.0	1.340	89.8	179.6
8	187.5	70.4	1.494	105.0	210.0

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Cl	C43	C44	C45	046	C47
x	b = 44.60 minus Col.C42	c = Col. C41 minus 44.60	b ² = col. c43 x col. c43	4ac - 4 x Col. C41 x Col. C44	
0	-71.8	13.60	5150	3170	1980
1	-75.4	15.40	5680	3700	1980
2	-80.6	18.00	6500	4510	1990
3	-86.4	20.90	7460	5480	1980
4	-93.4	24.40	8720	6740	1980
5	-103.0	29.20	10610	8620	1990
6	-115.6	35.50	13330	11380	1950
7	-135.0	45.20	18230	16230	2000
8	-165.4	60.40	27400	25400	2000
cı	C48	C 4 9	C50	C51	C52
x	Vb ² -4ac Square root Col.C47	minus Col. C43 minus Col. C48	Wb lbs.air per lb.comp.air Col. C49 Col. C42	Col. C50 x	n Col. C51 x .2335
0	44.6	27.2	• 2 33	14.42	3.3 7
1	44.6	30.8	. 257	14.48	3.38
2	44.65	35.95	. 287	14.60	3.41
3	44.6	41.8	.319	14.50	3.385
4	44.6	48.8	• 354	14.16	3.30
5	44.65	58.35	• 396	13.65	3.185
6	44.3	71.3	.445	12.95	3.02
7	44.7	90.3	• 503	11.90	2.78
3	44.7	120.7	.574	10.44	2.44

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Appendix

Table of calculation; assuming a compressor pressure ratio of 2.20 and a burner temperature of 1760°R at point 1 on Figure 1. 19660 RPR - 963 ft/sec.

Temperature rise factor = .35

 $T_{02} = 530 + .35(53)) = 715.50R$

Using Hacks Cas Pables

18316.5 - 1553.6x = 268.8 2

Columns Dl through DiO show the calculations for the weight of air per pound of fuel and the weight of the total combustion products per pound of fuel.

Columns D11 through D16 show the calculations for $R_{\rm g}$. Columns D17 through D26 show the calculations for $C_{\rm p}$ and $k_{\rm g}$ using information obtained from the graphs of $C_{\rm p}$ for the products of combustion and the formula

$$C_{p} = \frac{k}{k-1} \frac{R}{J}$$

or
$$k = \frac{\frac{J}{R} C_p}{\frac{J}{D} C_p - 1}$$

Columns D27 through D33 show the calculations for nozzle throat velocity and turbine efficiency.

Columns D34 through D41 show the calculations for turbine work.

In the same manner as in Appendix I an overall heat balance gives:

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(Col. P41) (Wb) 2 + [44.60 - 2(Col. D41)] Wb + Col. L41 -44.60 = 0

let a - Col. D41 let b = 44.60 - 2(Col. D41)

let e = Col. 141-44.60

and solve for b

Columns D42 through D50 show the calculation for % in pounds of air per pound of compressor air.

n = 1a x 1b x .2335

In the same manner as in appendix 1

Columns 551 and 552 show the calculation for thermal efficiency.

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Dl	D2	23	1)4	05	76
x	Δh H ₂ O	18316.54 minus Col. D2	Col. D3 ÷	cotal 02 Col. 14 x . 23	Free 02 Col. D5 minus 3.466
0	0	18316.54	68.14	15.672	12.306
1	1553.6	16762.94	62.36	14.743	10.377
2	3107.2	15209.34	-56.58	13.013	9.547
3	4660.8	13655.74	50.80	11.684	8.218
4	6214.4	12102.14	45.02	10.355	6.839
5	7768.0	10543.54	39.24	9.025	5.559
6	9321.6	6995.14	33.46	7.696	4.230
7	10875.2	7441.54	27.68	6.366	2.900
8	12428.8	5887.94	21.90	5.037	1.571
9	13982.4	4334.34	16.12	3.708	0.242
10	15536.0	2780.74	10.35	2.580	
Dl	D 7	D8	D9	D10	D11
x	N 2 Col. D4 x . 77	CO	H 0 2 Col. D1 + 1.35	Potal comb.prod. Col.D6+Col.D7+ Col.D8+Col.D9	0 2 001.D6 x 48.31
0	52.468	3.116	1.35	69.14	593.67
1	48.017	3.116	2.35	64.36	525.47
2	43.567	3.116	3.35	59.58	461.22
3	39.116	3.116	4.35	54.80	397.01
4	34.665	3.116	5.35	50.02	322.81
5	30.215	3.116	6.35	45.24	268.56
6	25.764	3.116	7.35	40.46	204.35
7	21.314	3.116	8.35	35.68	140.10
8	16.863	3.116	9.35	30.90	75.90
9	12.412	3.116	10.35	26.12	11.69

Dl	D12	D13	D14	115	916
×	% 55.16			fotal Col.Dl1 + Col.Dl2 + Sol.Dl3+Sol.Dl	Col. P15
0	2894.13	109.47	115.84	3709.11	53.65
1	2648.62	103.47	201.65	3465.21	54.15
2	2403.16	109.47	287.46	3261.31	54.74
3	2157.64	109.47	373.27	3037.39	55.43
4	1912.12	109.47	459.08	2813.48	56.25
5	1666.66	109.47	544.89	2589.58	57.24
6	1421.14	109.47	630.70	2365.66	58.45
7	1175.68	109.47	716.51	2141.76	60.03
8	930.16	109.47	802.32	1917.85	62.07
9	684.65	109.47	888.13	1693.94	64.85
Dl	D17	D18	119	DSO	D21
	02	NS	COS		Potal Col. D17
x	Col. D6 x . 2584	Col. D7 x .2775	Col. D8 x .2936	Gol. 19 x .5428	+ Col. D18 + Col. D19+Col. D20
0	3.1540	14.5599	.9149	• 7328	19.3616
1	2.8106	13.3847	.9149	1.2756	18.3267
2	2.4669	12.0898	.9149	1.8184	17.2900
3	2.1235	10.8547	.9149	2.3612	16. 2543
4	1.7801	9.6195	.9149	2.9040	15.2185
5	1.4364	8.3447	.9149	3.4468	14.1428
6	1.0930	7.1495	.9149	5.9896	13.1470
7	.7494	5.9146	.9149	4.5324	12.1113
8	.4059	4.6795	.9149	5.0752	11.0755
9	.0625	3.4443	.9149	5.6130	10.0397

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D1	D22	D23	D24	D25	D26
x	Col.D21 Col.D10	J R 778 Col. D16	J Cp R Col. D23 x Col. D22	J Cp-1 R Col. D24 minus 1	k Col. D24 Col. D25
0	.2800	14.50	4.060	3.060	1.327
1	.2848	14.37	4.093	3.093	1.323
2	.2902	14.21	4.124	3.124	1.320
3	.2966	14.04	4.164	3.164	1.316
4	.3042	13.83	4.207	3.207	1.312
5	.3126	13.59	4.248	3.248	1.308
6	.3249	13.31	4.324	3.324	1.301
7	.3394	12.96	4.399	3.399	1.294
8	.3584	12.53	4.491	3.491	1.286
9	.3845	12.00	4.614	3.614	1.276
D1	D27	D28	D29	D30	D31
x	- k-1	kgRg Col.D26	kgRgx 32.17 x 1760 -		v n ft/sec.
	$1 + \frac{k-1}{2}$	Col.D16	56,619 x Col. D28	Col. D29 Col. D27	VCol. D30
0	1.1635				VCol. D30
0		Col.D16	Col. D28	Col. D27	
	1.1635	71.194	Col. D28 4,030,933	3,464,489	1861
1	1.1635	71.194 71.640	Col. D28 4,030,933 4,056,185	3,464,489 3,492,194	1861 1869
1 2	1.1635 1.1615 1.160	71.194 71.640 72.257	Col. D28 4,030,933 4,056,185 4,091,119	3,464,489 3,492,194 3,526,327	1861 1869 1878
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1 2 3 4	1.1635 1.1615 1.160 1.158 1.156	71.194 71.640 72.257 72.946 73.800	Col. D28 4,030,933 4,056,185 4,091,119 4,130,130 4,178,482	3,464,489 3,492,194 3,526,827 3,566,606 3,614,604	1861 1869 1873 1889 1901
1 2 3 4 5	1.1635 1.1615 1.160 1.158 1.156 1.154	71.194 71.640 72.257 72.946 73.800 74.870	Col. D28 4,030,933 4,056,185 4,091,119 4,130,130 4,178,482 4,239,065	3,464,489 3,492,194 3,526,327 3,566,606 3,614,604 3,673,366	1861 1869 1878 1889 1901
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Dl	D38	D33	134	D35	D36
x	₩ ∀n 963 Col. D31	n from Fig. 2	k-1 k Col.D26-1 Col.D26	k-1 k	1760 Col. D35
0	.517	61.8	. 3465	1.215	1450
1 .	.515	61.9	.244	1.212	1452
2	.513	62.1	.242	1.210	1454
3	.510	62.3	. 240	1.808	1457
4	507	62.5	. 238	1.206	1460
5	• 502	62.8	. 2355	1.204	1463
6	.498	63.0	. 2315	1.200	1468
7	.492	63.2	• 227	1.196	1472
8	.484	63.5	. 222	1.191	1478
9	.475	63.8	.2165	1.186	1485
D1	D3 7	D38	D39 L	D40 Ratio	D41 L _T Btu/1b.
x	1760 minus Col. 336	△T Col.D37 x Col.D33	Stu/1b. gas col. D38 x Col. D22	Conb. prod. inlot air Col. D10 Col. D4	inlet air Col. D40 x Col. D39
0	310	191.5	53.6	1.014	54.4
1	308	190.8	34,4	1.032	56.1
2	306	190.0	55.2	1.053	53.1
3	303	189.0	56.1	1.079	60.5
4	300	137.5	57.0	1.111	63.4
5	237	186.0	53.1	1.153	67.0
6	292	184.0	59.8	1.210	72.4
7	283	182.0	61.8	1.29	79.7
6	282	179.0	64.2	1.41	90.5
9	275	175.5	67.5	1.62	109.3

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Dl	D42	D43	044	D45	D46	D47
×	2 x Col. E41		c = Col.D41 -44.60	b ² = Col. D43 x Col. D4	Col. 14	x b?- 4ac = 1x Col. D45
0	108.8	-64.2	9.8	4122	2130	1992
1	112.2	-67.6	11.5	4570	2585	1985
8	116.2	-71.5	13.5	5127	3143	1984
3	121.0	-76.4	15.9	5837	3845	1992
4	126.8	-82.2	18.8	6757	4765	1992
5	134.0	-89.4	22.4	7992	6005	1987
6	144.8	-100.2	27.8	10040	8050	1990
7	159.4	-114.8	35.1	13179	11200	1979
8	181.0	-136.4	45.9	18605	16600	2005
9	218.6	-174.0	64.7	30276	28300	1976
Dl	D48	D49	D50		D51	D52
x	Vb - 4ad Square root Col.D47	minus Col.D43 minus Col.D48	Gol.	lb. air Co 049	1. D50 x 1. D4	Eff. : Col. D51 x .2335
0	44.6	19.6	.186) 1	2.28	2.86
1	44.6	23.0	. 208	5 1	2.78	2.98
2	44.6	27.0	.23	2 1	3.15	3.07
3	44.6	31.8	. 26	3 1	3.38	3.12
4	44.6	37.6	. 29	7 1	3.38	3.12
5	44.6	44.8	• 334	1 1	3.02	3.04
6	44.6	55.6	. 384	1	2.87	3.00
7	44.5	70.3	.44	1 1	2.21	2.87
8	44.8	91.6	.500	5 1	1.09	2.585
9	44.5	129.5	.59	2	9.56	2.233

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Appendix 2

Tables of calculations assuming a compressor pressure ratio of 2.20 and a burner temperature of 1660°R at point 1 on Figure 1. 19660 RPM - 963 ft/sec.

Temperature rise factor * .35 T_{02} * 530 + .35(530) * 715.5 R. Using Hecks Gas Tables

18394.2 - 1499.7x = 240.8 Wa

Columns El through ElO show the calculations for the weight of air per pound of fuel and the weight of the total combustion products per pound of fuel.

Columns Ell through El6 show the calculations for R₆.

Columns El7 through El6 show the calculations for C_p and k_g using information obtained from the graphs of C_p for the products of combustion and the formula

$$c_{p} = \frac{k}{k-1} \frac{R}{J}$$
or $k = \frac{\frac{J}{R} c_{p}}{\frac{J}{R} c_{p-1}}$

work.

Columns H27 through E33 show the calculations for nozzle throat velocity and turbine efficiency.
Columns E34 through E41 show the calculations for turbine

In the same manner as in Appendix 1 an overall heat balance gives:

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(Col. 41)(16)2+ [44.60 - 2(Col. 41)] 16+ Col. 41 - 44.60 = 0

let a = Col. 241 let b = 44.60 - 2(Col. 241)

let e = Col. 341 - 44.60

and solve for Wh

Columns E42 through E50 show the calculations for % in pounds of air per pound of compressor air.

In the same manner as in Appendix 1

Columns D51 and D52 show the calculations for thermal efficiency.

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£1	E2	£3	Z4	£5
x	Δh H O 2	18394.2 minus Col. E2	Wa Col. 23 ÷ 240.8	Total 02 Col. E4 x .23
0	0	18394.2	76.39	17.570
1	1499.7	16894.5	70.16	16.137
2	2999.4	15394.8	63.93	14.704
3	4499.1	13895.1	57.70	13.271
4	5998.8	12395.4	51.48	11.840
5	7498.5	10895.7	45.25	10.408
6	8998.2	9396.0	39.02	8,975
7	10497.9	. 7896.3	32.79	7.541
8	11997.6	6396.6	26.56	6.109
9	13497.3	4896.9	20.34	4.679
10	14997.0	3397.2	14.11	3.245
11	16496.7	1897.5	7.88	1.812

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E1	E 6	27	28	49	310
x	Free Og Col. E5 minus 3.466	Tol4 x .77	co	H 0 2 Col. El 4 1.35	Total comb.proc. Col. 16+Col. 27+ Col. 28+Col. 19
0	14.104	58.820	3.116	1.35	77.39
1	12.671	54.023	3.116	2.35	72.16
2	11.238	49.226	3.116	3.35	66.93
3	9.805	44.429	5.116	4.35	61.70
4	8.374	39.640	3.116	5.35	56.48
5	6.942	34.842	3.116	6.35	51.25
6	5.509	30.045	3.116	7.35	46.02
7	4.075	25.248	3.116	8.35	40.79
8	2.643	20.451	3.116	9.35	35.56
9	1.213	15.662	3.116	10.35	30.34
31	Ell	. 512	E13	£14	315
	02	Na	COS	H20	Total
x	Col. E6 x 48.31	col. E7 x 55.16	Col. E8 x 35.13	Col. E9 x 85.81	Col. Ell+Col. El2 +Col. El3+Col. El4
0.	691.36	3244.51	109.47	115.84	4151.18
1	612.14	2979.91	109.47	201.65	3907.17
2	542.91	2715.31	109.47	287.46	3655.15
3	473.68	2450.70	109.47	373.27	3407.12
4	404.55	2186.54	109.47	459.08	3159.64
5	335.37	1921.88	109.47	544.89	2911.61
6	266.14	1657.28	109.47	630.70	2663.59
7	196.86	1392.68	109.47	716.51	2415.52
8	127.68	1129.08	109.47	802.32	2167.55
9	40.00		109.47		1920.12

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Z1	516	£17	£18	.19	620
x	Rg Col. E15 Col. E10	0 2 001. £6 x .2556	N ₂ Col. E7 x . 2739	CO ₂ Col. E8 x . 2895	H ₂ 0 Col. 39 x .5333
0	53.64	3.6050	16.1108	.9021	.7200
1	54.09	.3.2387	14.7969	.9021	1.2533
2	34.61	2.8724	13.4830	.9021	1.7866
3	55.22	2.5062	12.1691	.9021	2.3199
4	55.94	2.1404	10.8574	.9021	2.8532
5	56.81	1.7744	9.5432	,9021	3.3865
6	57.88	1.4081	8.2293	.9021	3.9198
7	59.22	1.0416	6,9154	.9021	4.4531
8	60.95	.6756	5.6015	.9021	4.9864
9	63.29	•3100	4,2898	.9021	5.5197
E1	E21 Total Col.E17+Col.E +Col.E19+Col.E			E24 J Cp R Col. E23 x Col. E22	E25 $\frac{J}{R}Cp - 1$ Col. E24 minus 1
0	21.5379	. 2757	14.50	3.998	2.998
1	20.1910	.2798	14.38	4.024	3.024
2	19.0441	. 2845	14.25	4.067	3.067
3	17.8973	.2901	14.09	4.088	3.088
4	16.7531	.2966	13.91	4.126	3.126
5	15.6062	.3045	13.69	4.169	3.169
6	14.4593	.3142	13.44	4.223	3. 223
7	13.3122	. 3264	13.14	4.289	3.289
8	12.1656	. 3421	12.76	4.365	3.365
9	11.0216	. 3633	12.29	4.465	3.465

El	£26	227	E28	E29	J30	331
x	col. E24	1+ <u>k-1</u>	kggg Col. E26 x Col. 516	kRx32.17 x 1660 - 53,402 x col. £28	Gol. 229 Col. 227	Vn ft/sec.
0	1.334	1.167	71.556	3,821,234	3,274,408	3 1810
1	1.331	1.1655	71.994	3,844,624	3,298,690	1816
2	1.327	1.1635	72.467	3,869,883	3,326,070	1824
3	1.324	1.162	73.111	3,904.274	3,359,960	1833
4	1.320	1.160	73.841	3,943,257	3,399,359	1844
5	1.316	1.158	74.762	3,992,440	3,447,70	3 1857
6	1.310	1.155	75.823	4,049,100	3,505,71	4 1872
7.	1.304	1.152	77.223	4,123,863	3,579,74	1892
8	1.297	1.1485	79.052	4,221,535	3,675,696	1917
9	1.289	1.1445	81.581	4,356,589	3,806,54	3 1951
El	£32	233	E34	£35	%36	237
×	w = v _n = 963 Col. E31	ng from Fig. 2	k-1 k Col. E26-1 Col. E26	2.20 <u>k-1</u>	Tok 1660 701. E3	1660 minus 5 Col. E36
0	.532	60.7	. 250	1.218	1364	296
1	.530	60.8	.249	1.217	1365	295
2	.528	61.0	. 2465	1.215	1366	294
3	. 525	61.2	. 2445	1.213	1368	292
4	.522	61.5	.242	1.210	1371	289
5	.519	61.7	. 240	1.208	1374	286
6	.514	62.0	. 2365	1.205	1378	282
7	.509	62.3	.233	1.202	1381	279
8	. 502	62.8	. 229	1.198	1385	275
9	.494	63.2	. 224	1.193	1390	270

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El	£38	£39	540	341	542
x	AT act Col. E37	ETT Tall to the state of the st	Ratio comb.prod. inlet air Col. E10 Col. E4	Btu/15. inlet air Col. A40 x Col. E 39	2 x Col. 241
0	179.8	49.5	1.011	50.1	100.2
1	179.3	50.2	1.030	51.7	103.4
2	179.3	51.0	1.047	53.4	106.8
3	178.8	51.9	1.070	55.5	111.0
4	178.0	52.8	1.097	57.9	115.8
5	176.5	53.8	1.132	61.0	122.0
6	175.0	54.9	1.180	64.8	129.6
7	173.8	56.7	1.244	70.6	141.2
8	172.8	59.1	1.340	79.2	158.4
9	170.8	62.0	1.490	92.4	184.8
El	E43	544	£45	3.46	E47
x	b = 44.60 minus Col.E42	c = Col.E41 minus 44.60	x	4ac = 4 x Col. E41 x Col. S44	b - 4ac = Col. E45 minus Col. 46
0	-55.6	5.5	3095	1102	1993
1	-58.8	7.1	3460	1469	1991
2	-62.2	8.8	3870	1830	1990
3	-66.4	10.9	4410	2420	1990
4	-71.2	300	5070	3030	2040
	- 1 16 60	13.3	9010	0000	
5	-77.4	16.4	5985	4000	1935
5	p 4				
	-77.4	16.4	5985	4000	1985
6	-77.4 -85.0	20.2	5985 7220	4000 5235	1935 1985

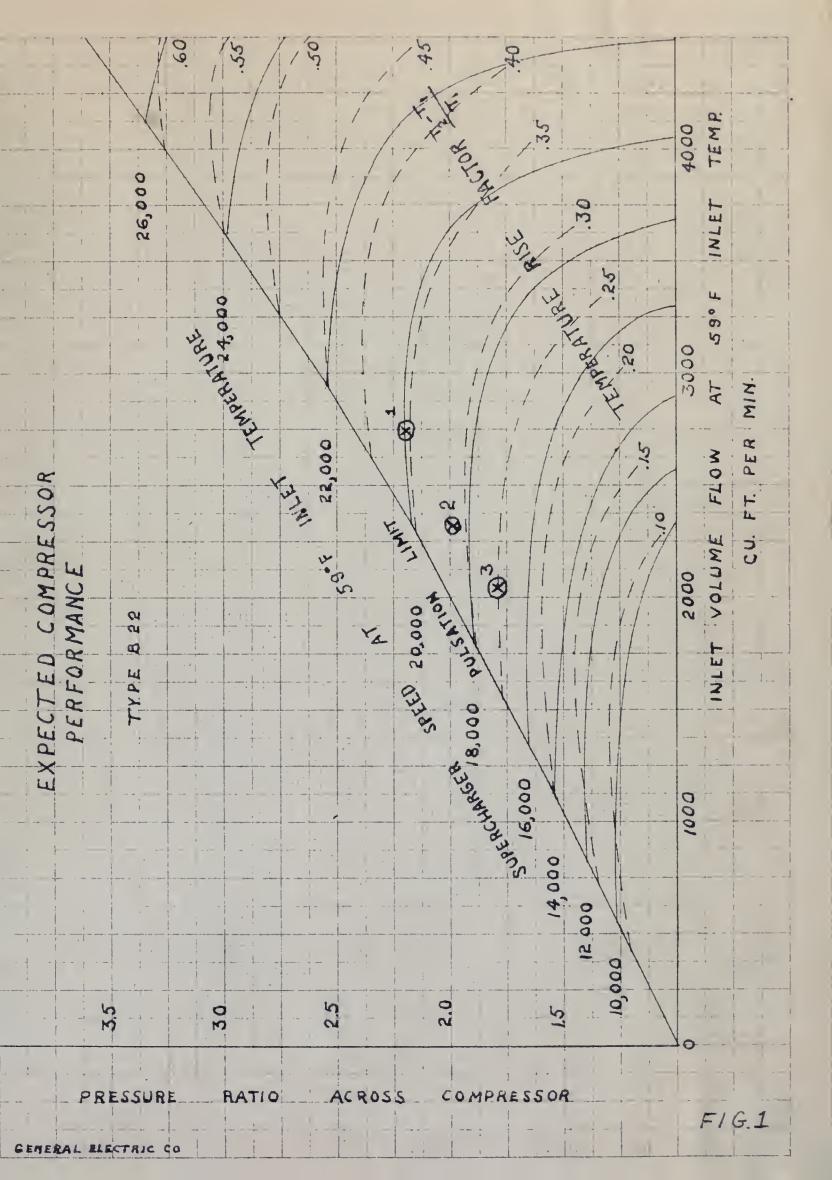
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E1 ×	748 Vb - 4acz Vcol. 847	E49 minus Col. E43 minus Col. E48	Mb lbs.air per lb. comp. air Col. E49 Col. E 42		E52 Eff. = Col. =51 x .2335
1	44.6	14.2	.1371	9.61	2.245
2	44.6	17.6	.1650	10.54	2.460
3	44.6	21.8	.1963	11.33	2.645
4	45.1	26.1	- 2255	11.61	2.710
5	44.6	32.8	. 2685	12.18	2.840
6	44.6	40.4	.3120	12.18	2.840
7	44.7	51.9	.3670	12.03	2.810
8	44.4	69.4	.4380	11.62	2.713
9	44.5	95.7	.5175	10.52	2.455

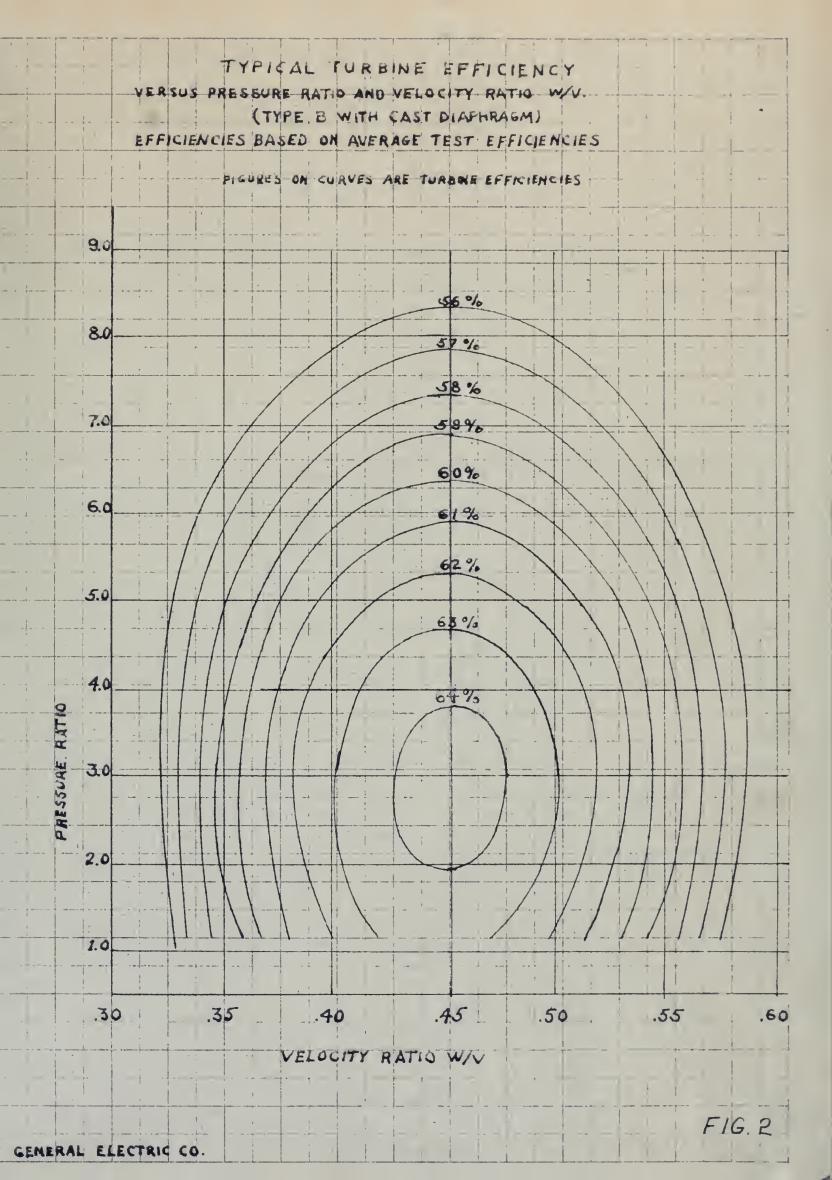
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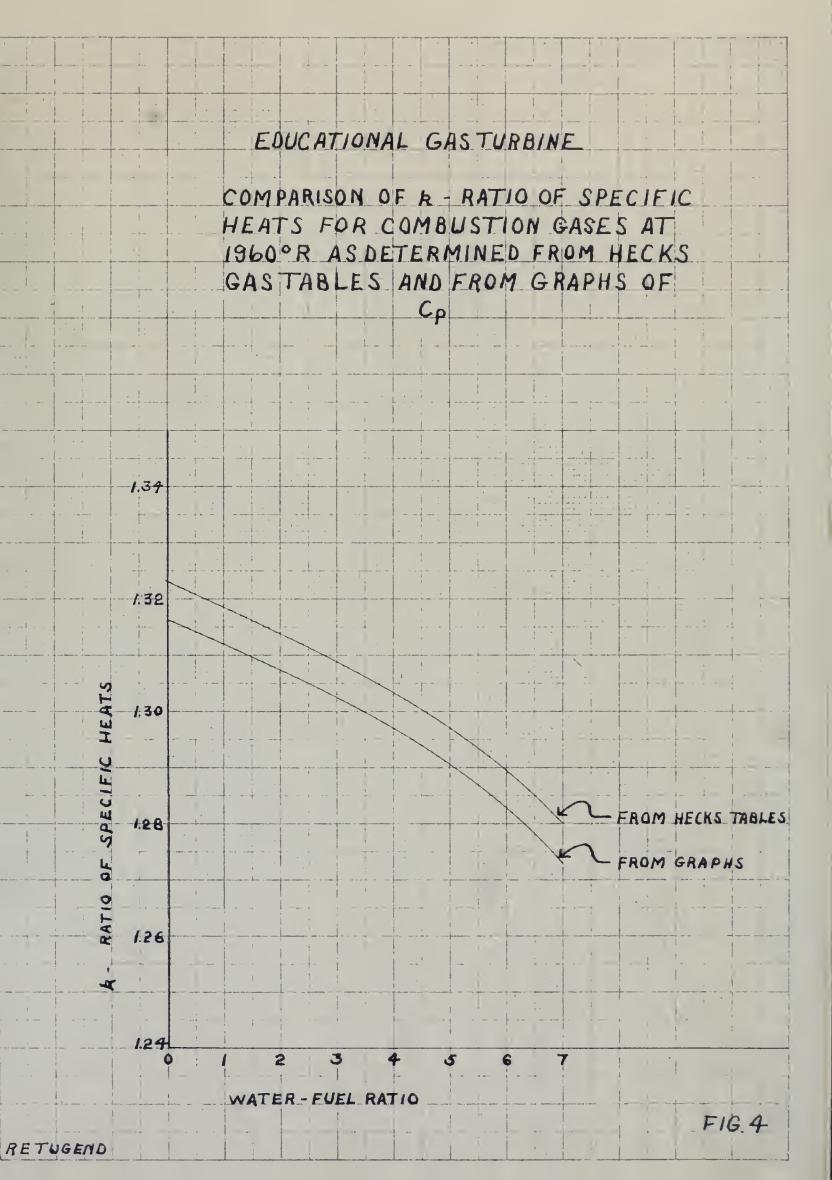




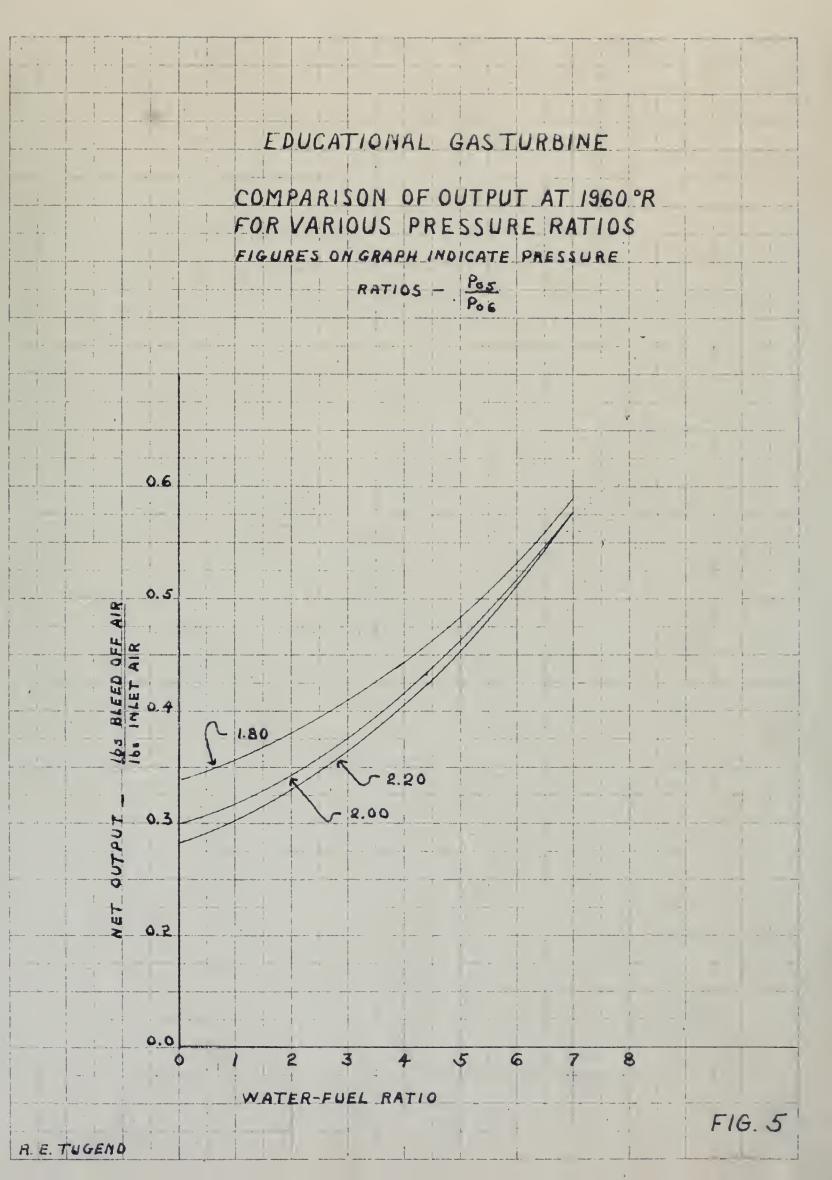


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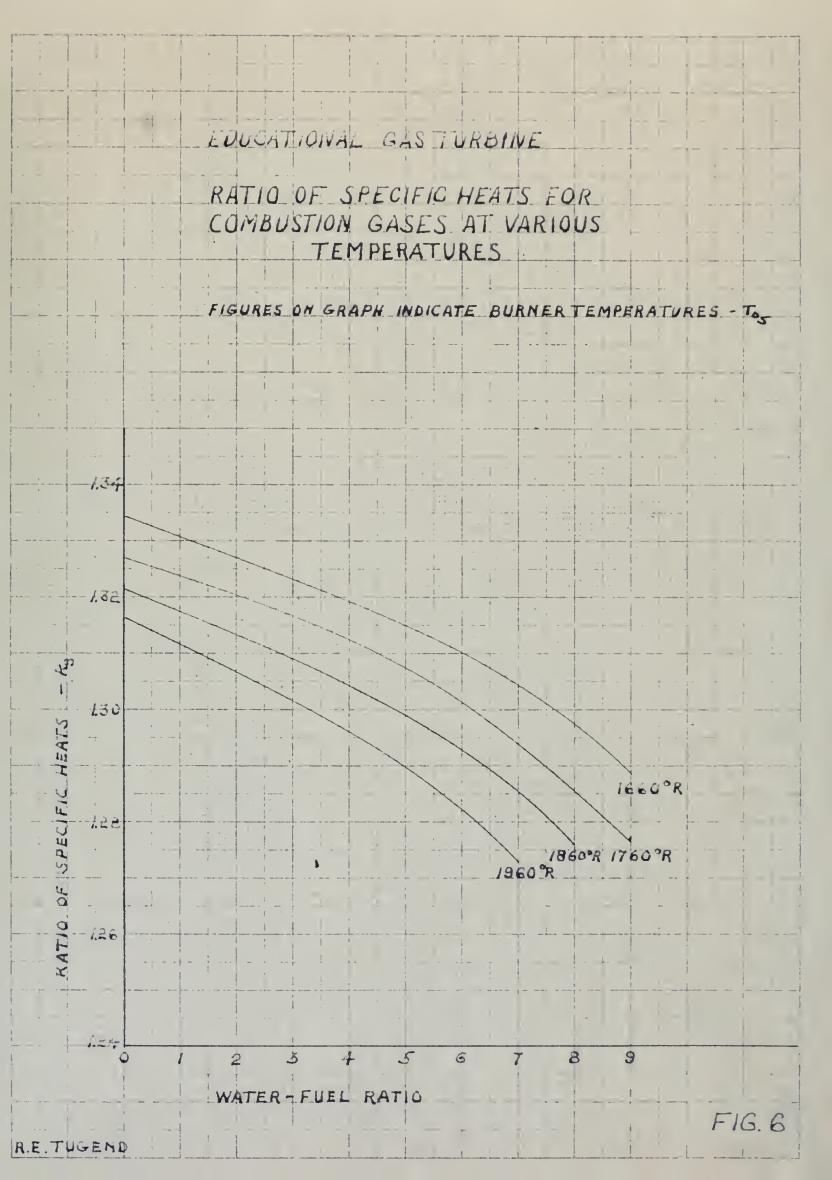




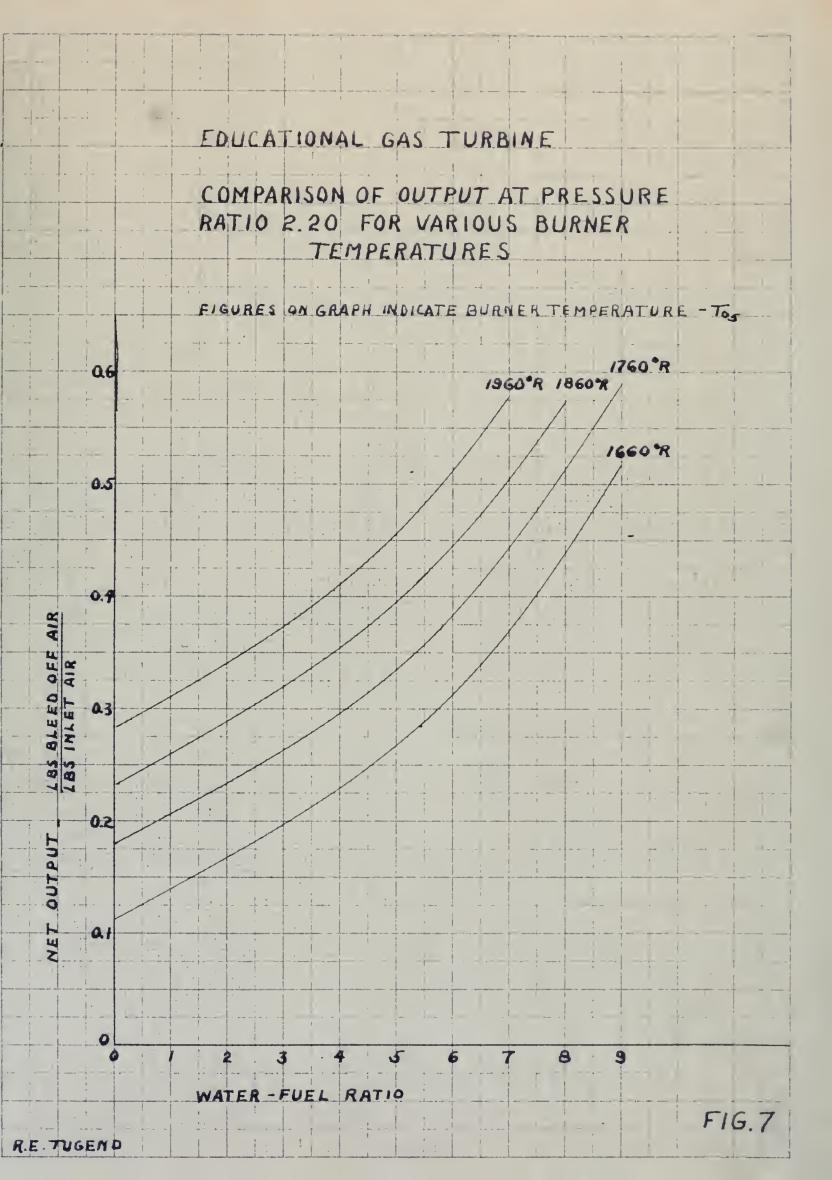




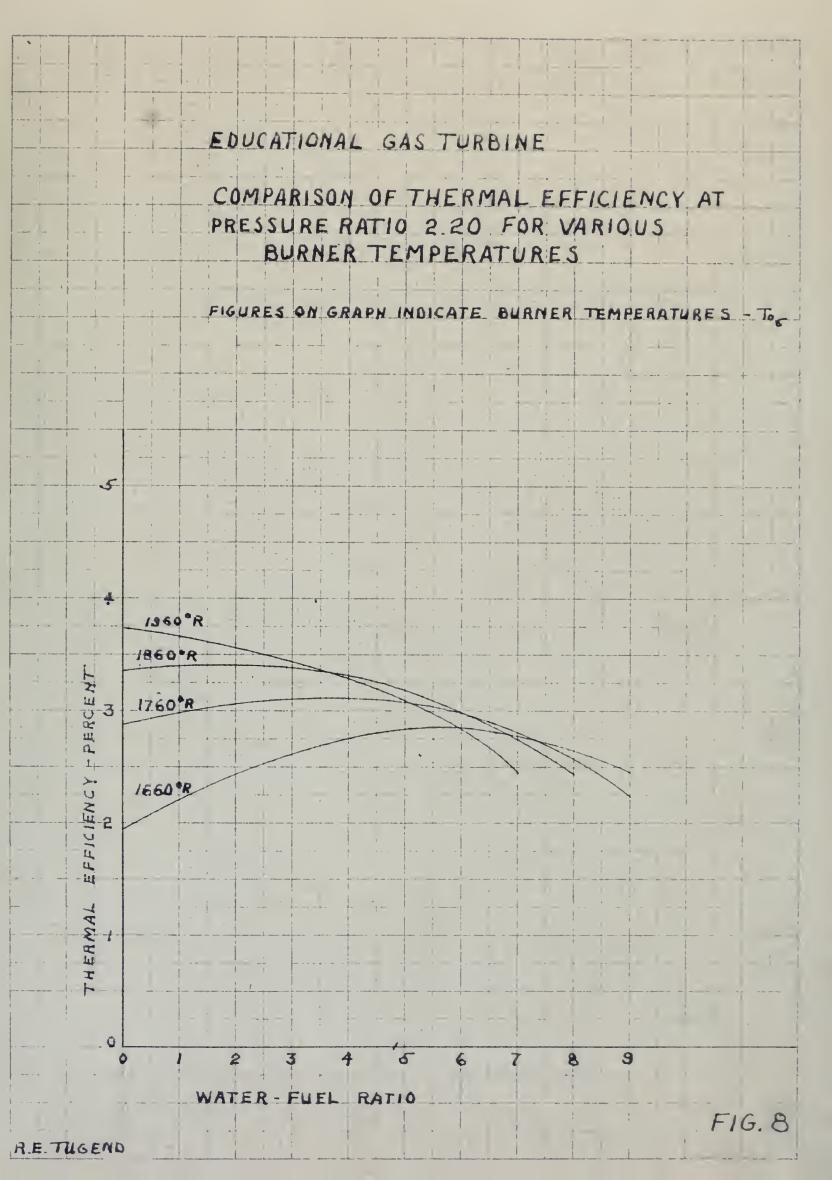




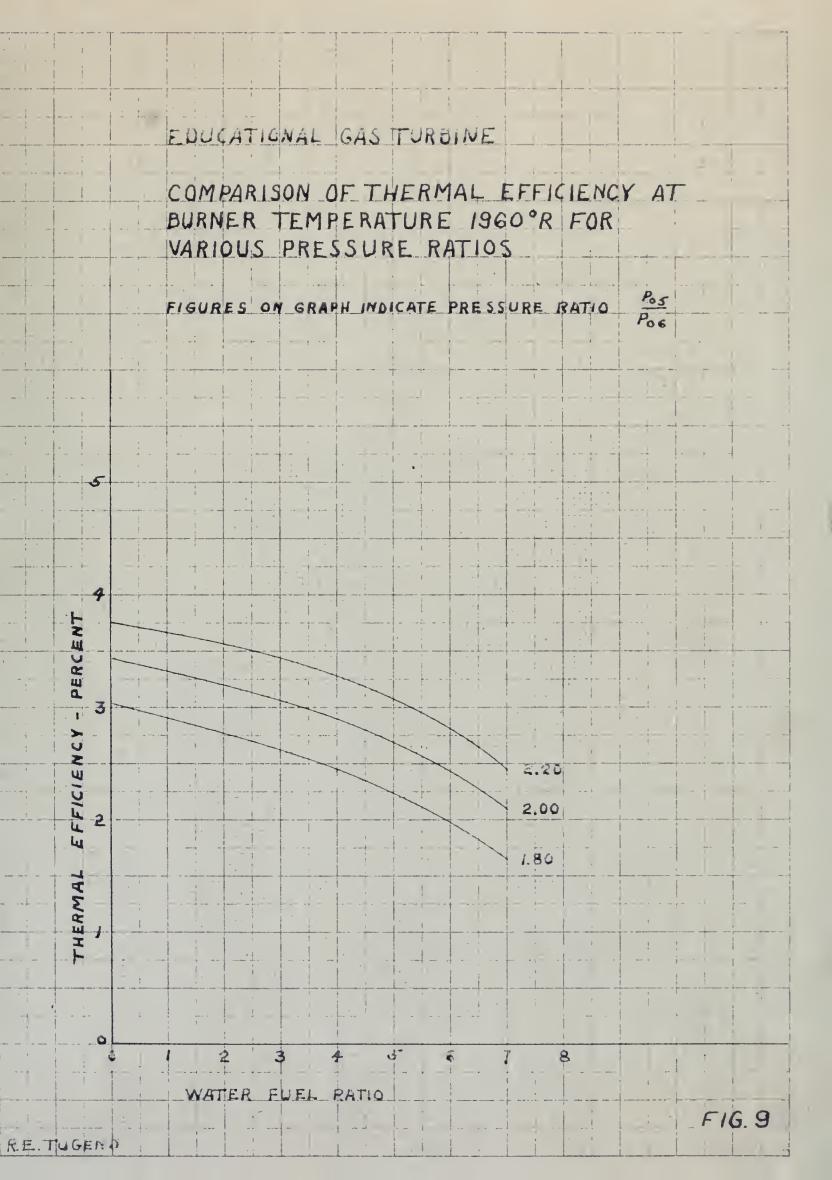




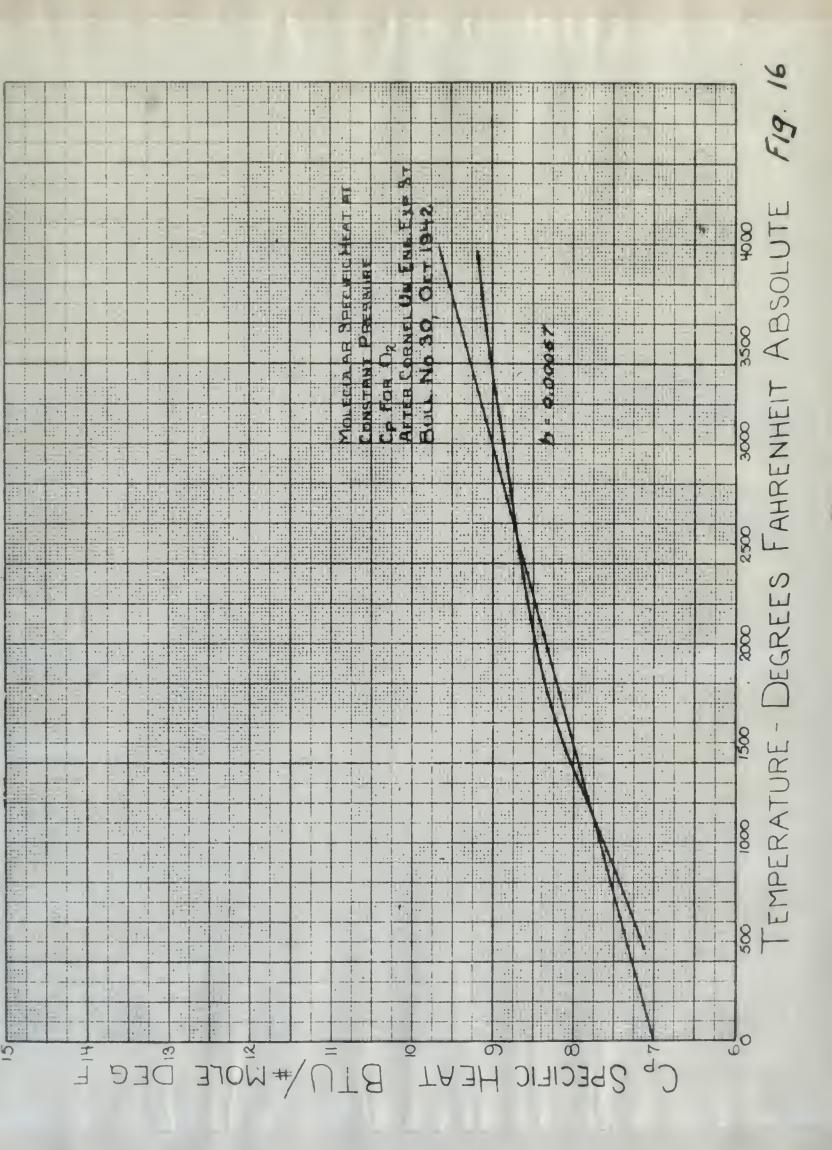




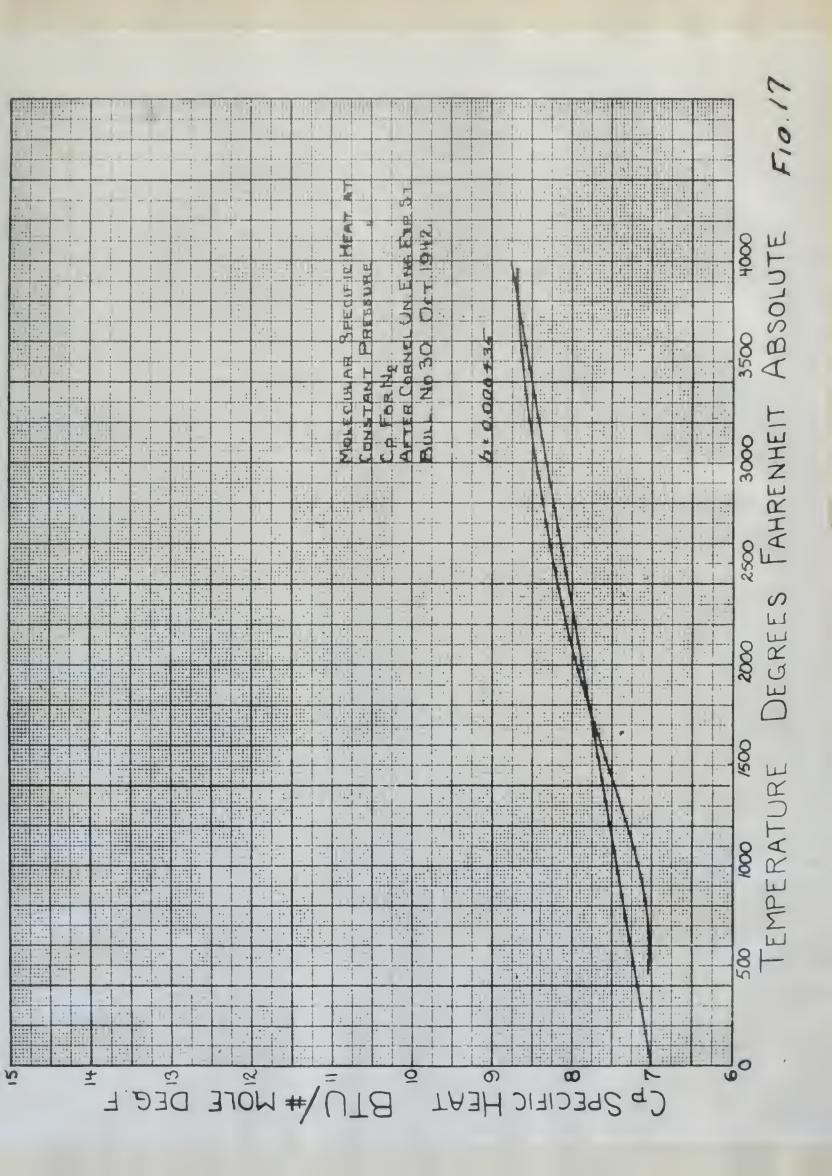




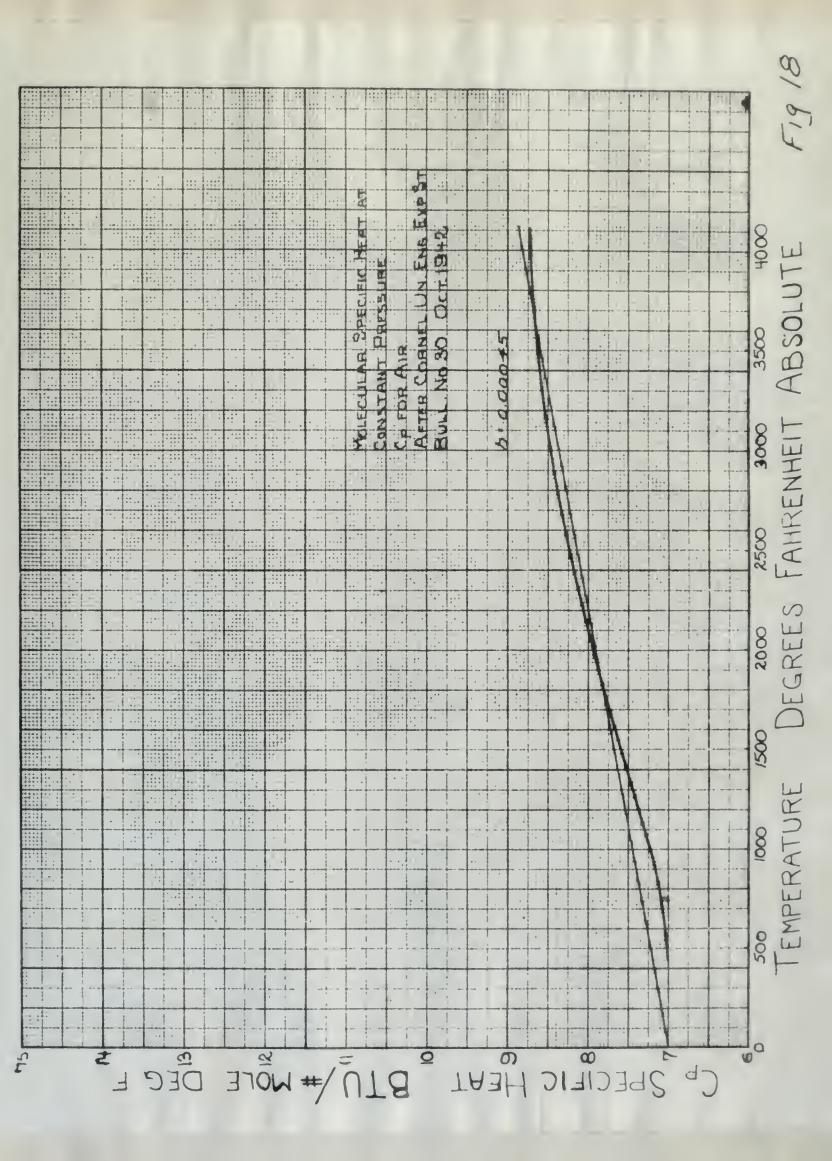




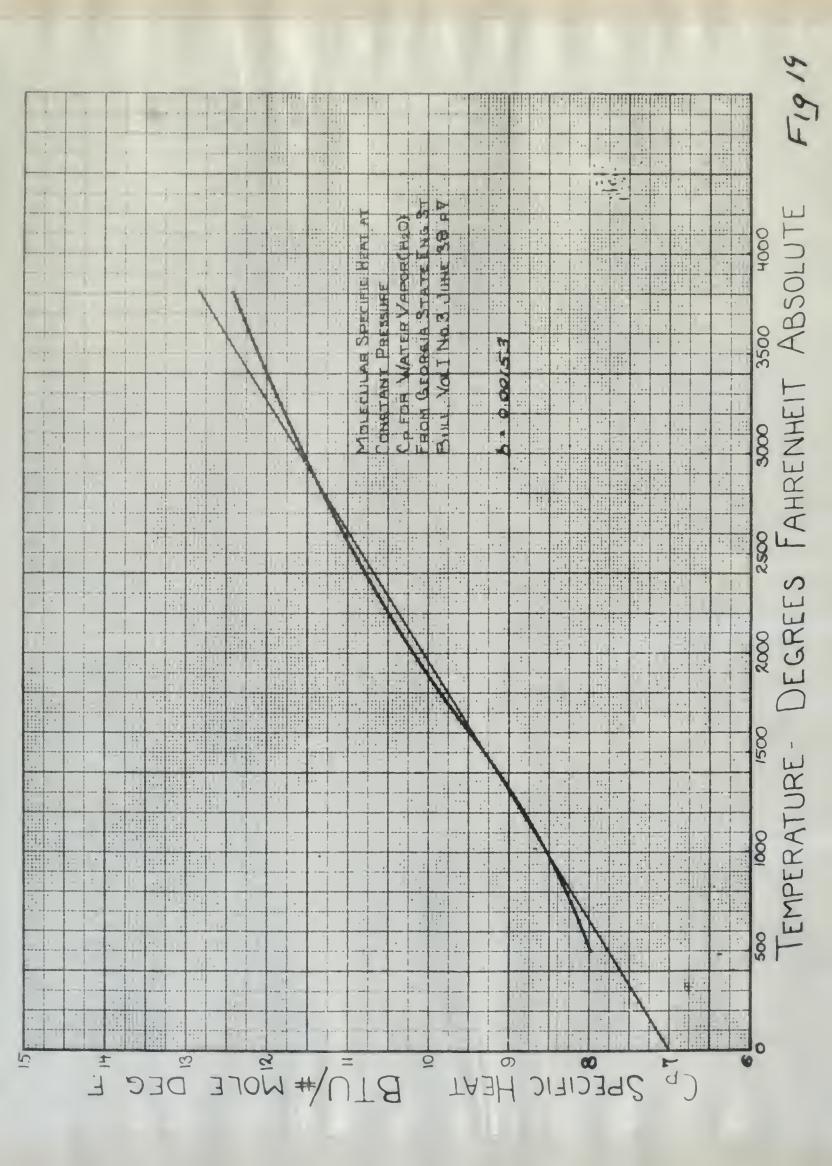




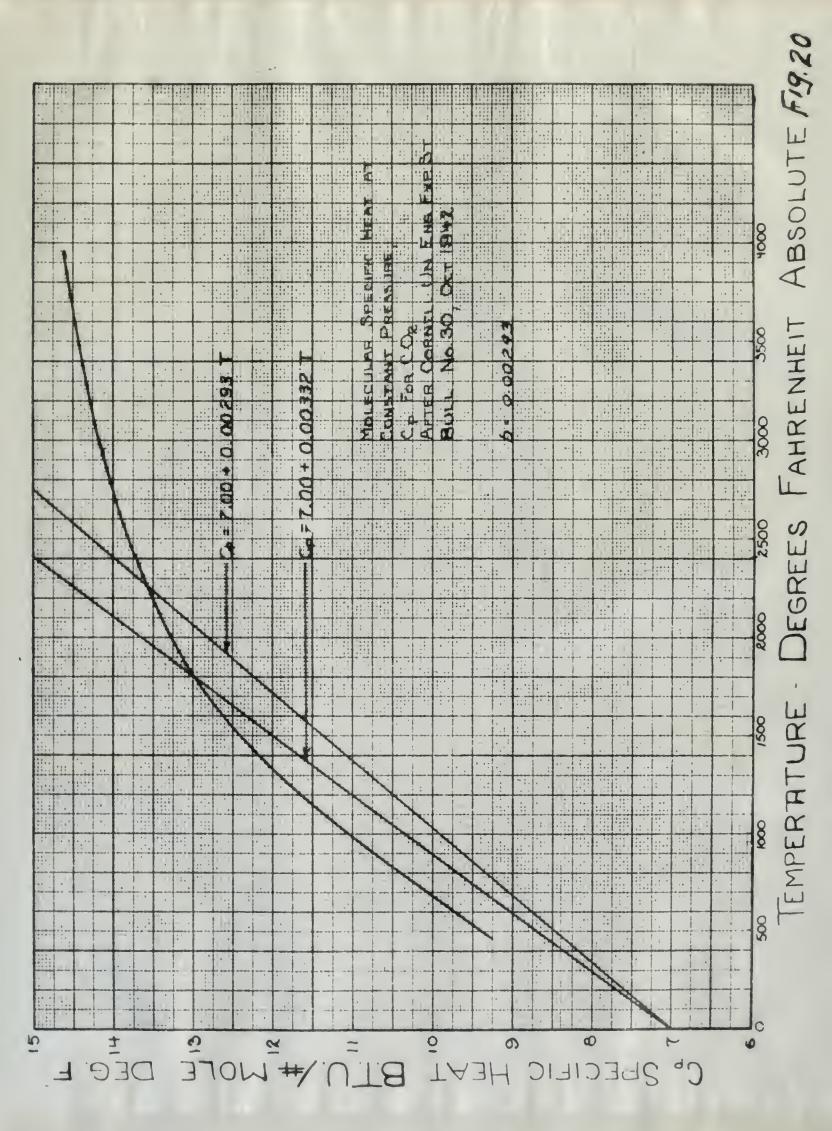






















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